

WELDING & BRAZING TIPS

AW200 Series Oxy-Acetylene

General purpose light duty welding tips. Replaceable "O" rings: AW15.

USE IN: Torch Handles - AW-1A, AW-6, AW-6M, AW-10A.

FUEL GASES: These tips may also be used for brazing with MAPP, Liquid Air Fuel-Gas or brazing with propylene base fuel gases. When using these gases, select a tip two sizes larger than recommended for the same work as acetylene.

| UNIT PRICE | Tip Part Number | Welding Range | Drill Size | Pressure Each Gas (PSIG) at Reg. | Consumption Each Gas (SCFH) |
|---------------|--------------------|------------------|------------|-------------------------------------|--------------------------------|
| \$40.28 EA | AW201 | 1/32" | 71 | 10 | 2.3 |
| \$40.28 EA | AW203 | 5/64" | 67 | 10 | 3.2 |
| \$40.28 EA | AW205 | 1/8" | 57 | 10 | 6 |
| \$43.00 EA | AW207 | 3/16" | 54 | 10 | 12 |
| \$43.00 EA | AW209 | 3/8" | 49 | 10 | 23 |
| \$43.00 EA | AW210 | 1/2" | 44 | 11 | 36 |

Twin Flame Tip \$125.25 EA

Oxy Acetylene or Hydrogen

USE IN: AW-1A, AW-10A Torch Handles.
Part Number AT600
Length - 13 3/4"
Weight - 6 1/2oz

Tip has two 10" flexible tubes each equipped with LT103 tip end.

1. "Soft Flame"

MW200 Series Oxy-Acetylene

MW200 Series is for general purpose medium duty welding which features Smith "soft-flame" for easier puddle control and better penetration. Tips are bent to 63 1/2° angle. Replaceable "O" rings: MW15.

USE IN: Torch Handle - MW-5A.

FUEL GASES: These tips may also be used for brazing with MAPP, Liquid Air Fuel-Gas or brazing with propylene base fuel gases. When using these gases, select a tip two sizes larger than recommended for the same work as acetylene.

| UNIT PRICE | Tip Part Number | Welding Range | Drill Size | Pressure Each Gas (PSIG) at Reg. | Consumption Gas (SCFH |
|---------------|-----------------------|------------------|------------|--|--------------------------|
| \$47.42 EA | MW201 | 1/32" | 71 | 10 | 2.3 |
| \$47.42 EA | MW203 | 5/64" | 67 | 10 | 3.2 |
| \$47.42 EA | MW205 | 1/8" | 57 | 10 | 6 |
| \$47.42 EA | MW207 | 3/16" | 54 | 10 | 12 |
| \$47.42 EA | MW209 | 3/8" | 49 | 10 | 23 |

Welding, Brazing
Tips
SW Heavy Duty Welding & Brazing
MW Medium Duty Welding & Brazing
AW Light Duty Welding & Brazing

4. Heavy Wall
Copper

Slip-In Tips - Permit 360° Turn
For Convenient Positioning

"Slip-In" tips can be changed in just seconds, <u>Hand tighten</u> no wrench needed. "O" rings provide gas tight seal. Keeps gases separate until they mix in the tip. Extra thick tip nut threads hold tip securely in torch

Consumption (SCFH: cubic feet per hour) figures shown, represent the average volumes of gases consumed when the sooty smoke just disappears from the acetylene flame prior to opening the oxygen valve and adjusting to a neutral flame.

