



REPLACEMENT PARTS FOR AEC200 MIG-Gun



| Diag No. | Order Part No. | ESAB® /AIRCO® Replacement Ref. No. | DESCRIPTION | Unit Price (EA) | Diag No. | Order PART NO. | ESAB® /AIRCO® Replacement Ref. No. | DESCRIPTION | Unit Price (EA) |
|----------|----------------|------------------------------------|--------------------------------|-----------------|----------|----------------|------------------------------------|--|-----------------|
| 1 | 4147 | 2360-7147 | Nozzle body | \$15.14 | 53 | 1093 | 2360-2093 | Trigger pin | \$7.79 |
| 2 | 4641 | 2360-7641 | Spacer | \$6.94 | 54 | 1682 | 9204-9682 | Set screw | \$0.71 |
| 3 | 1102 | 2360-2102 | Grommet | \$4.71 | 55 | 1134 | 9204-4134 | Screw | \$0.71 |
| 4 | 4640 | 2360-7640 | Adapter sleeve | \$13.64 | 56 | 1126 | 9205-6126 | Lock washer | \$0.71 |
| 5 | 1614 | 2360-0614 | Nut | \$9.86 | 57 | 1165 | 2360-1165 | Nut (Optional) | \$0.71 |
| 6 | 1613 | 2360-0613 | Fitting | \$3.54 | 58 | 1347 | 2389-2347 | Jog button (Optional) | \$15.57 |
| 7 | 1058 | 2360-2058 | Inner barrel | \$25.57 | 59 | 1167 | 9204-4167 | Screw | \$0.71 |
| 8 | 1103 | 2360-2103 | Guide tube | \$10.08 | 60 | 1579 | 834-0098 | Cable clamp | \$0.71 |
| 9 | 1111 | 2360-2111 | O-ring | \$1.29 | 60a | 1579D | | Cable clamp (200-4D) | \$1.36 |
| 10 | 5133 | 2360-2133 | Green liner .030-.035 | \$1.36 | 61 | 1715 | 9201-6715 | Nut | \$0.71 |
| | 5109 | 2360-2109 | Red liner .045-3/64" | \$1.36 | 62 | 1059 | 2360-2059 | Sleeve | \$12.71 |
| | 5134 | 2360-2134 | White liner 1/16" | \$1.36 | 63 | 1215 | 9204-2715 | Round head screw | \$0.71 |
| 11 | 1743 | 9201-6743 | Pal nut | \$0.71 | 64 | 1027W | 9205-6027 | Washer | \$0.71 |
| 12 | 1100 | 2360-2100 | Guide | \$4.21 | 65 | 1012 | 9201-8012 | Speed nut | \$0.71 |
| 13 | 1754 | 831-1754 | Retainer | \$2.79 | 66 | 1121 | 2360-2121 | Terminal strip | \$5.57 |
| 14 | 1117 | 2360-2117 | Spring | \$2.29 | 66a | 9252A | | PC board (200-4D) | \$285.64 |
| 15 | 1107 | 2360-2107 | Valve pin | \$7.14 | 67 | 1114 | 2360-2114 | Marker strip | \$2.64 |
| 16 | 1953 | 831-1953 | Diaphragm | \$2.21 | 68 | 1091 | 2360-2091 | Post | \$15.70 |
| 17 | 1098 | 2360-2098 | Housing | \$164.29 | 68a | 1091D | | Post (200-4D) | \$15.71 |
| | 1078 | 2360-2078 | Arm assembly (w/#S 18-22) | \$46.43 | 69 | 1090 | 2360-2090 | Spindle | \$19.36 |
| 18 | 1388 | 2360-3388 | Retaining ring | \$1.36 | 70 | 1089 | 2360-2089 | Washer | \$2.69 |
| 19 | 1077 | 2360-2077 | Pin | \$4.69 | 71 | 1118S | 2360-2118 | Spindle spring | \$2.54 |
| 20 | 1076 | 2360-2076 | Spacer | \$2.14 | 72 | 1624 | 9204-2624 | Screw | \$0.71 |
| 21 | 1072 | 2360-2072 | Driven roll | \$13.71 | 73 | 1092 | 2360-2092 | Spindle screw | \$7.13 |
| | 1072-.023 | | Driven roll for .023 wire only | \$22.80 | | 1092A | 2360-2092A | Spindle screw aluminum | \$11.57 |
| 22 | 1171 | 2360-6171 | Arm (with helicoil) | \$27.64 | 73a | 1092AD | | Screw (200-4D) | \$11.79 |
| 23 | 1122 | 2360-2122 | Adjusting screw | \$8.50 | 74 | 1969 | 2360-2069 | Spade terminal | \$1.37 |
| 24 | 1001 | 9218-0001 | Helicoil insert | \$1.29 | 75 | 1060 | 2360-2060 | Control cable assembly | \$127.86 |
| 25 | 1741 | 9201-6741 | Pal nut | \$0.71 | 75a | 1060DM | | Cable w/Miller®14 Pin (200-4D) | \$128.43 |
| 26 | 1080 | 2360-2080 | Drive roll | \$19.71 | 75a | 1060DMX | | Cable w/Miller®10 Pin (200-4D) | \$128.43 |
| 27 | 1130 | 9204-4130 | Screw | \$0.71 | 75a | 1060DP | | Cable w/PROFAX 10 Pin (200-4D) | \$128.43 |
| 28 | 1082 | 2360-2082 | Spring catch | \$2.43 | 76 | 1060L | L Gun | Control cable assembly 30' | \$97.71 |
| 29 | 1094 | 2360-2094 | Inlet bushing | \$9.93 | | 1060P | P Gun | Control cable assembly | \$97.71 |
| 30 | 1709 | 2389-3709 | O-ring | \$1.37 | 77 | 1057 | 2360-2057 | Hose cable assembly | \$98.21 |
| 31 | 1079 | 2360-2079 | Drive roll spring | \$2.80 | 78 | 1057L | L Gun | Hose cable assembly 30' | \$97.14 |
| 32 | 1987 | 2360-6987 | Pivot screw | \$5.07 | 79 | 1255 | 803-0255 | Connection nut | \$1.41 |
| 33 | 1930 | 2360-2130 | Insulating insert | \$4.27 | 80 | 1052 | 9226-0052 | Retaining ring | \$0.71 |
| 34 | 1127 | 9204-4127 | Screw | \$0.71 | 81 | 1116A | 2360-2116 | Thrust washer | \$0.71 |
| 35 | 1081 | 2360-2081 | Motor insulator | \$9.93 | 82 | 1083 | 2360-2083 | Lock screw | \$9.86 |
| 36 | 1071 | 831-2071 | O-ring | \$1.00 | 83 | 1104 | 2360-2104 | Dial plate | \$2.53 |
| 37 | 1004 | 9220-0004 | Key | \$0.71 | 84 | 6459 | 1373-5460 1373-4573 | 10 pin male plug for P gun | \$40.71 |
| 38 | 1061 | 2360-2061 | Motor (36:1 ratio) | \$377.14 | | 1607L | 647257 | 8 pin male plug for L & #4 gun | \$69.66 |
| | 1063 | 2360-2063 | Motor (81:1 ratio) | \$377.14 | 87 | 1963 | 9228-0063 | Spade terminal | \$0.71 |
| | 1886 | 2360-6886 | Motor (64:1 ratio) | \$377.14 | 88 | 1433 | 2360-3433 | Ferrule | \$0.86 |
| 38a | 1886D | | Motor (200-4D) | \$378.57 | 89 | 1832 | 2360-0832 | Fitting | \$7.09 |
| 39 | 1066 | 2360-2066 | Handle | \$83.57 | 90 | 1074 | 2360-2074 | Cable boot | \$11.36 |
| 39a | 1066D | | Handle (200-4D) | \$95.57 | 91 | 1087 | 2360-2087 | Block | \$39.93 |
| 40 | 1014 | 9218-0014 | Insert 6-32 | \$1.36 | 92 | 1972 | 9228-0072 | Terminal | \$2.63 |
| 41 | 1037 | 9218-0037 | Insert 1/4"-20 | \$3.93 | 93 | 1009 | 9205-6009 | Washer | \$0.71 |
| 42 | 1036I | 9218-0036 | Insert 4-40 | \$1.36 | 94 | 1742 | 9201-6742 | Nut | \$0.71 |
| 43 | 1106 | 2360-2106 | Rheostat assembly | \$62.86 | 95 | 1086 | 2360-2086 | Cable assembly | \$54.86 |
| 44 | 1606D | | Potentiometer (200-4D) | \$42.79 | 96 | 1923 | 2360-2123 | Cable lug | \$4.64 |
| 44a | 1606L | 636202 | Potentiometer for L & #4 gun | \$49.91 | 97 | LDP-50M | | See Cable Connector Page - Dinse Connector connector | - |
| 45 | 1095 | 2360-2095 | Bracket | \$2.71 | 98 | 1273 | 803-0273 | Gland | \$5.14 |
| 46 | 1993 | 9204-3093 | Screw | \$0.71 | 99 | 1277 | 803-0277 | Nut | \$1.26 |
| 47 | 1131 | 9204-4131 | Set screw | \$0.71 | 100 | 1206F | 803-9206 | Ferrule | \$0.71 |
| 48 | 1096 | 2360-2096 | Knob | \$7.36 | 101 | 1085 | 2360-2085 | Hose assembly | \$64.14 |
| 49 | 1280 | 2310-0280 | Micro switch | \$11.36 | 102 | 1245 | 803-0245 | Gland | \$4.43 |
| 49a | 1280D | | Micro switch (200-4D) | \$21.36 | 103 | 1065 | 2360-2065 | Rear cover | \$45.00 |
| 50 | 1113 | 2360-2113 | Insulator | \$2.07 | 103a | 1065RD | | Rear cover (200-4D) | \$45.00 |
| 50a | 1113D | | Insulator (200-4D) | \$2.79 | 104 | 1064 | 2360-2064 | Front cover | \$42.43 |
| 51 | 1018 | 9205-6018 | Screw | \$0.71 | 104a | 1064RD | | Front cover (200-4D) | \$42.43 |
| 52 | 1097 | 2360-2097 | Trigger | \$37.07 | 105 | 1264 | 832-9264 | Wrench | \$8.09 |
| 52a | 1097D | | Trigger (200-4D) | \$42.79 | | | Not Shown | Term. strip insulator for solid state | |

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