



REPLACEMENT PARTS FOR AEC200 MIG-Gun

DIAG. Exploded View

Diag No.	Order Part No.	ESAB® /AIRCO® Replacement Ref. No.	DESCRIPTION	Unit Price (EA)	Diag No.	Order PART NO.	ESAB® /AIRCO® Replacement Ref. No.	DESCRIPTION	Unit Price (EA)
1	4147	2360-7147	Nozzle body	\$15.14	53	1093	2360-2093	Trigger pin	\$7.79
2	4641	2360-7641	Spacer	\$6.94	54	1682	9204-9682	Set screw	\$0.71
3	1102	2360-2102	Grommet	\$4.71	55	1134	9204-4134	Screw	\$0.71
4	4640	2360-7640	Adapter sleeve	\$13.64	56	1126	9205-6126	Lock washer	\$0.71
5	1614	2360-0614	Nut	\$9.86	57	1165	2360-1165	Nut (Optional)	\$0.71
6	1613	2360-0613	Fitting	\$3.54	58	1347	2389-2347	Jog button (Optional)	\$15.57
7	1058	2360-2058	Inner barrel	\$25.57	59	1167	9204-4167	Screw	\$0.71
8	1103	2360-2103	Guide tube	\$10.08	60	1579	834-0098	Cable clamp	\$0.71
9	1111	2360-2111	O-ring	\$1.29	60a	1579D		Cable clamp (200-4D)	\$1.36
10	5133	2360-2133	Green liner .030-.035	\$1.36	61	1715	9201-6715	Nut	\$0.71
	5109	2360-2109	Red liner .045-3/64"	\$1.36	62	1059	2360-2059	Sleeve	\$12.71
	5134	2360-2134	White liner 1/16"	\$1.36	63	1215	9204-2715	Round head screw	\$0.71
11	1743	9201-6743	Pal nut	\$0.71	64	1027W	9205-6027	Washer	\$0.71
12	1100	2360-2100	Guide	\$4.21	65	1012	9201-8012	Speed nut	\$0.71
13	1754	831-1754	Retainer	\$2.79	66	1121	2360-2121	Terminal strip	\$5.57
14	1117	2360-2117	Spring	\$2.29	66a	9252A		PC board (200-4D)	\$285.64
15	1107	2360-2107	Valve pin	\$7.14	67	1114	2360-2114	Marker strip	\$2.64
16	1953	831-1953	Diaphragm	\$2.21	68	1091	2360-2091	Post	\$15.70
17	1098	2360-2098	Housing	\$164.29	68a	1091D		Post (200-4D)	\$15.71
	1078	2360-2078	Arm assembly (w/#S 18-22)	\$46.43	69	1090	2360-2090	Spindle	\$19.36
18	1388	2360-3388	Retaining ring	\$1.36	70	1089	2360-2089	Washer	\$2.69
19	1077	2360-2077	Pin	\$4.69	71	1118S	2360-2118	Spindle spring	\$2.54
20	1076	2360-2076	Spacer	\$2.14	72	1624	9204-2624	Screw	\$0.71
21	1072	2360-2072	Driven roll	\$13.71	73	1092	2360-2092	Spindle screw	\$7.13
	1072-.023		Driven roll for .023 wire only	\$22.80		1092A	2360-2092A	Spindle screw aluminum	\$11.57
22	1171	2360-6171	Arm (with helicoil)	\$27.64	73a	1092AD		Screw (200-4D)	\$11.79
23	1122	2360-2122	Adjusting screw	\$8.50	74	1969	2360-2069	Spade terminal	\$1.37
24	1001	9218-0001	Helicoil insert	\$1.29	75	1060	2360-2060	Control cable assembly	\$127.86
25	1741	9201-6741	Pal nut	\$0.71	75a	1060DM		Cable w/Miller®14 Pin (200-4D)	\$128.43
26	1080	2360-2080	Drive roll	\$19.71	75a	1060DMX		Cable w/Miller®10 Pin (200-4D)	\$128.43
27	1130	9204-4130	Screw	\$0.71	75a	1060DP		Cable w/PROFAX 10 Pin (200-4D)	\$128.43
28	1082	2360-2082	Spring catch	\$2.43	76	1060L	L Gun	Control cable assembly 30'	\$97.71
29	1094	2360-2094	Inlet bushing	\$9.93		1060P	P Gun	Control cable assembly	\$97.71
30	1709	2389-3709	O-ring	\$1.37	77	1057	2360-2057	Hose cable assembly	\$98.21
31	1079	2360-2079	Drive roll spring	\$2.80	78	1057L	L Gun	Hose cable assembly 30'	\$97.14
32	1987	2360-6987	Pivot screw	\$5.07	79	1255	803-0255	Connection nut	\$1.41
33	1930	2360-2130	Insulating insert	\$4.27	80	1052	9226-0052	Retaining ring	\$0.71
34	1127	9204-4127	Screw	\$0.71	81	1116A	2360-2116	Thrust washer	\$0.71
35	1081	2360-2081	Motor insulator	\$9.93	82	1083	2360-2083	Lock screw	\$9.86
36	1071	831-2071	O-ring	\$1.00	83	1104	2360-2104	Dial plate	\$2.53
37	1004	9220-0004	Key	\$0.71	84	6459	1373-5460	10 pin male plug for P gun	\$40.71
38	1061	2360-2061	Motor (36:1 ratio)	\$377.14			1373-4573		
	1063	2360-2063	Motor (81:1 ratio)	\$377.14		1607L	647257	8 pin male plug for L & #4 gun	\$69.66
	1886	2360-6886	Motor (64:1 ratio)	\$377.14	87	1963	9228-0063	Spade terminal	\$0.71
38a	1886D		Motor (200-4D)	\$378.57	88	1433	2360-3433	Ferrule	\$0.86
39	1066	2360-2066	Handle	\$83.57	89	1832	2360-0832	Fitting	\$7.09
39a	1066D		Handle (200-4D)	\$95.57	90	1074	2360-2074	Cable boot	\$11.36
40	1014	9218-0014	Insert 6-32	\$1.36	91	1087	2360-2087	Block	\$39.93
41	1037	9218-0037	Insert 1/4"-20	\$3.93	92	1972	9228-0072	Terminal	\$2.63
42	1036I	9218-0036	Insert 4-40	\$1.36	93	1009	9205-6009	Washer	\$0.71
43	1106	2360-2106	Rheostat assembly	\$62.86	94	1742	9201-6742	Nut	\$0.71
44	1606D		Potentiometer (200-4D)	\$42.79	95	1086	2360-2086	Cable assembly	\$54.86
44a	1606L	636202	Potentiometer for L & #4 gun	\$49.91	96	1923	2360-2123	Cable lug	\$4.64
45	1095	2360-2095	Bracket	\$2.71	97	LDP-50M		See Cable Connector Page - Dinse Connector connector	-
46	1993	9204-3093	Screw	\$0.71	98	1273	803-0273	Gland	\$5.14
47	1131	9204-4131	Set screw	\$0.71	99	1277	803-0277	Nut	\$1.26
48	1096	2360-2096	Knob	\$7.36	100	1206F	803-9206	Ferrule	\$0.71
49	1280	2310-0280	Micro switch	\$11.36	101	1085	2360-2085	Hose assembly	\$64.14
49a	1280D		Micro switch (200-4D)	\$21.36	102	1245	803-0245	Gland	\$4.43
50	1113	2360-2113	Insulator	\$2.07	103	1065	2360-2065	Rear cover	\$45.00
50a	1113D		Insulator (200-4D)	\$2.79	103a	1065RD		Rear cover (200-4D)	\$45.00
51	1018	9205-6018	Screw	\$0.71	104	1064	2360-2064	Front cover	\$42.43
52	1097	2360-2097	Trigger	\$37.07	104a	1064RD		Front cover (200-4D)	\$42.43
52a	1097D		Trigger (200-4D)	\$42.79	105	1264	832-9264	Wrench	\$8.09
							Not Shown	Term. strip insulator for solid state	

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