



Replacement Parts Suitable For: LINCOLN ELECTRIC® – Contact Tips & Nozzles



ORDER PART NO.	UNIT PRICE	REF: New Lincoln #	DESCRIPTION	TIP I.D.	CONTACT TIPS
PXS10125-1/16	\$7.10 EA	-	Contact tip 1/16"	.073	<p>9/16 - 18 Thd. (Used with PXT10575 & PXS10157)</p>
PXS10125-5/64	\$7.10 EA	-	Contact tip 5/64"	.093	
PXS10125-3/32	\$7.10 EA	KP1962-3B1	Contact tip 3/32"	.110	
PXS10125-7/64	\$7.10 EA	-	Contact tip 7/64"	.125	
PXS10125-1/8	\$7.10 EA	KP1962-1B1	Contact tip 1/8"	.140	
PXS10125-5/32	\$7.10 EA	KP1962-4B1	Contact tip 5/32"	.171	
PXS10125-3/16	\$7.10 EA	KP1962-2B1	Contact tip 3/16"	.203	<p>2-7/8" (Used with PXT10575XL)</p>
PXS10125-7/32	\$7.10 EA	KP1962-5B1	Contact tip 7/32"	.234	
PXS10125-XL-1/16	\$12.50 EA	-	Contact tip 1/16"	.073	
PXS10125-XL-5/64	\$12.50 EA	-	Contact tip 5/64"	.093	
PXS10125-XL-3/32	\$12.50 EA	-	Contact tip 3/32"	.110	
PXS10125-XL-7/64	\$12.50 EA	-	Contact tip 7/64"	.125	
PXS10125-XL-1/8	\$12.50 EA	-	Contact tip 1/8"	.140	<p>1-1/2" (Used with Spool Guns)</p>
PXS10125-XL-5/32	\$12.50 EA	-	Contact tip 5/32"	.171	
PXS10125-XL-3/16	\$12.50 EA	-	Contact tip 3/16"	.203	
PXS10125-XL-7/32	\$12.50 EA	-	Contact tip 7/32"	.234	
PXS18697-44	\$2.84 EA	KP2010-3B1	Notched tip .030	.038	
PXS18697-45	\$2.84 EA	KP2010-4B1	Notched tip .035	.044	
PXS18697-46	\$2.84 EA	KP2010-5B1	Notched tip 3/64"	.059	<p>1-1/2" (Used with Spool Guns)</p>
PXS18697-52	\$2.84 EA	KP2010-7B1	Notched tip .023	.031	
PXS23978-1	\$2.12 EA	KP2072-5	Contact tip .035	.044	
PXS23978-2	\$2.12 EA	KP2072-10	Contact tip .045-3/64"	.060	
PXS23978-3	\$2.12 EA	KP2072-12	Contact tip 1/16"	.073	
PXS23978-29	\$2.12 EA	KP2072-9	Contact tip .030	.040	
PXS23978-9	\$3.18 EA	KP2072-14	Contact tip .035	.044	<p>5/16 - 18 Thd. (Spray arc)(Used w/Prince XL) (Water cooled)</p>
PXS23978-10	\$3.18 EA	KP2072-1	Contact tip 3/64"	.052 .060	
PXS23978-11	\$3.18 EA	KP2072-2	Contact tip 1/16"	.075	
PXS8087-045	\$2.90 EA	-	Contact tip .045	.054	
PXS8087-1/16	\$2.90 EA	-	Contact tip 1/16"	.073	
PXS8087-5/64	\$2.90 EA	KP2082-2	Contact tip 5/64"	.093	
PXS8087-3/32	\$2.90 EA	KP2082-1	Contact tip 3/32"	.109	<p>3/8" (Used with PXS8087-TA Tip Adapter)</p>
PXS8087-7/64	\$2.90 EA	-	Contact tip 7/64"	.125	
PXS8087-1/8	\$2.90 EA	-	Contact tip 1/8"	.140	
PXS8087-5/32	\$2.90 EA	-	Contact tip 5/32"	.171	

CONTACT TIP - CONVERSION TABLE 1*										
Lincoln Electric® Numbers (Listed) To Tweco® Numbers										
REF: Lincoln® #	REF: New Lincoln® #	Tweco® Style #	Wire Size	Tip I.D.	REF: Lincoln® #	REF: New Lincoln® #	Tweco® Style #	Wire Size	Tip I.D.	
S19391-1	KP2020-1	14-35	.035	.044	S20278-1	KP2052-1	11T-23	.023	.031	
S19391-2	KP2020-2	14-45	.045	.054	S20278-2	KP2052-2	11T-30	.030	.038	
S19391-3	KP2020-3	14-52	.052	.064	S20278-3	KP2052-3	11T-35	.035	.044	
S19391-4	KP2020-4	14-116	1/16"	.073	S20278-4	KP2052-4	11T-40	.040	.047	
S19391-5	KP2020-5	14-564	5/64"	.090	S20296-1	KP2054-1	16S-35	.035	.044	
S19391-6	KP2020-6	14-23	.023	.031	S20296-2	KP2054-2	16S-45	.045	.054	
S19391-7	KP2020-7	14-30	.030	.038	S20296-4	KP2054-4	16S-116	1/16"	.073	
S19391-8	KP2020-8	14-40	.040	.048	S20296-5	KP2054-5	16S-564	5/64"	.090	
S19391-9	KP2020-9	14A-364	3/64"	.059	S20476-1	KP2055-1	15HFC-35	.035	.044	
S19392-1	KP2021-1	14H-35	.035	.044	S20476-2	KP2055-2	15HFC-45	.045	.054	
S19392-2	KP2021-2	14H-45	.045	.054	S20476-3	KP2055-3	15HFC-52	.052	.064	
S19392-3	KP2021-3	14H-52	.052	.064	S20476-4	KP2055-4	15HFC-116	1/16"	.073	
S19392-4	KP2021-4	14H-73	1/16"	.073	S20476-5	KP2055-5	15HFC-564	5/64"	.090	
S19392-5	KP2021-5	14H-564	5/64"	.090	S20476-6	KP2055-6	15HFC-332	3/32"	.106	
S19392-6	KP2021-6	14H-40	.040	.048	S20476-7	KP2055-7	15HFC-764	7/64"	.120	
S19392-7	KP2021-7	14AH-364	3/64"	.059	S20476-8	KP2055-8	15HFC-18	1/8"	.144	
S19392-8	KP2021-8	14AH-116	1/16"	.082	S20476-9	-	15AHFC-364	3/64"	.059	
S19393-1	KP2022-1	14T-35	.035	.044	S20476-10	-	15AHFC-116	1/16"	.082	
S19393-2	KP2022-2	14T-45	.045	.054	S20477-1	KP2056-1	15H-35	.035	.044	
S19393-3	KP2022-3	14T-52	.052	.064	S20477-2	KP2056-2	15H-45	.045	.054	
S19393-4	KP2022-4	14T-116	1/16"	.073	S20477-3	KP2056-3	15H-64	.052	.064	
S19393-5	KP2022-5	14T-23	.023	.031	S20477-4	KP2056-4	15H-116	1/16"	.073	
S19393-6	KP2022-6	14T-30	.030	.038	S20477-5	KP2056-5	15H-564	5/64"	.090	
S19393-7	KP2022-7	14T-40	.040	.047	S20477-6	KP2056-6	15H-332	3/32"	.106	
S19726-1	KP2039-1	11-23	.023	.031	S20477-7	KP2056-7	15H-764	7/64"	.120	
S19726-2	KP2039-2	11-30	.030	.038	S20477-8	KP2056-8	15H-18	1/8"	.144	
S19726-3	KP2039-3	11-35	.035	.044	S20477-9	KP2056-9	15AH-364	3/64"	.059	
S19726-4	KP2039-4	11-45	.045	.054	S20477-10	KP2056-10	15AH-116	1/16"	.082	

NOZZLE - CONVERSION TABLE 2*										
Lincoln Electric® Numbers (Listed) To Tweco® Numbers										
REF: Lincoln® #	REF: New Lincoln® #	Tweco® Style #	Nozzle Description	REF: Lincoln® #	REF: New Lincoln® #	Tweco® Style #	Nozzle Description			
M16080-1	KP1930-1	23-37	Fixed 3/8"	M16081-2	KP1931-2	23-50-F	Fixed 1/2"			
M16080-2	KP1930-2	23-50	Fixed 1/2"	M16081-3	KP1931-3	23-62-F	Fixed 5/8"			
M16080-3	KP1930-3	23-62	Fixed 5/8"	M16093-2	KP1935-2	22-50	1/2"			
M16080-4	KP1930-4	23-75	Fixed 3/4"	M16093-3	KP1935-3	22-37	3/8"			
M16080-5	KP1930-5	23T-37	Tapered 3/8"	M16294	KP1938-1	21-50-F	1/2"			
M16081-1	KP1931-1	23-37-F	Fixed 3/8"	M16684	KP1942-1	21T-37	Tapered 3/8"			
M16081-4	KP1931-4	23-75-F	Fixed 3/4"	M16830-1	KP1943-1	24CT-62-S	5/8"			
M16082-1	KP1932-1	24A-62	Adjust. 5/8"	M16830-2	KP1943-2	24CT-75-S	3/4"			
M16082-2	KP1932-2	24A-50	Adjust. 1/2"	M16831-1	KP1944-1	25CT-62	5/8"			
M16082-3	KP1932-3	24A-62-SS	Adjust. 5/8"	M16831-2	KP1944-2	25CT-75	3/4"			
M16082-4	KP1932-4	24A-50-SS	Adjust. 1/2"	M17256-1	KP1954-1	23H-62	Heavy duty 5/8"			
M16093-1	KP1935-1	22-62	5/8"							

LINER, INSULATOR, DIFFUSER - CONVERSION TABLE 3*										
Lincoln Electric® Numbers (Listed) To Tweco® Numbers										
REF: Lincoln® #	REF: New Lincoln® #	Tweco® Style #	Part Description	I.D.	O.D.					
LINERS / CONDUITS										
M16087-1	KP1934-1	42-4045-15	15' Liner .040-.045	.060	.156					
M16087-2	KP1934-2	42-23-15	15' Liner .023	.044	.125					
M16087-5	KP1934-3	42-3035-15	15' Liner .030-.035	.052	.156					
M16083-1	KP1933-1	44-3545-15	15' Liner .035-.045	.067	.187					
M16083-2	KP1933-2	44-116-15	15' Liner .052-1/16"	.078	.187					
M16083-3	KP1933-3	44-564-15	15' Liner 5/64"	.102	.187					
M16101-7	KP1936-1	44-3545-25	25' Liner .035-.045	.067	.187					
M16101-8	KP1936-2	44-116-25	25' Liner 1/16"	.078	.187					
M16101-9	KP1936-3	44-564-25	25' Liner 5/64"	.102	.187					
M16971-1	KP1950-1	45-3545-15	15' Wire Conduit Assembly	.067	.187					
M16971-2	KP1950-2	45-3545-25	25' Wire Conduit Assembly	.067	.187					
M16971-3	KP1950-3	45-116-15	15' Wire Conduit Assembly	.078	.187					
M16971-4	KP1950-4	45-116-25	25' Wire Conduit Assembly	.078	.187					
M16971-5	KP1950-5	45H-332-15	15' Wire Conduit Assembly	.105	.237					

INSULATORS			
M16937-1	KP1946-1	34CT	Insulator
M16937-2	KP1946-2	35CT	Insulator
S19394-1	KP2023-1	34A	Insulator
S19417-1	KP2025-1	32 (TW32)	Insulator

GAS DIFFUSERS			
S19418-1	KP2026-1	52	Gas Diffuser
S19418-2	KP2026-2	52-23	Gas Diffuser
S19418-3	KP2026-3	52FN	Gas Diffuser
S19728	KP2040-1	35-50	Gas Diffuser
S21098-1	KP2058-1	55SW	Gas Diffuser
S21098-2	KP2058-2	55	Gas Diffuser
S21098-3	KP2058-3	55H	Gas Diffuser

* For Prices and ordering information, See Tweco® Replacement Parts Section of this Catalog

Gas Diffusers, Contact Tips and Adapters

ORDER PART NO.	UNIT PRICE	REF: New Lincoln #	ORDER PART NO.	UNIT PRICE	REF: New Lincoln #
PXS18697-47	\$7.35 EA	KP2010-6	PXS13921	\$3.35 EA	KP1992-1
<p>9/16 - 18 Thd. 1/4 - 28 Thd. Gas Diffuser (Use with Spool Gun)</p>			<p>5/16 - 18 Thd. 9/16 - 18 Thd. Contact Tip Adapter (Used with T14050 series Tips)</p>		
PXS19395	\$3.86 EA	KP2024-1	PXS8087-TA	\$8.95 EA	N/A
<p>1/4 - 28 Thd. 3/8 - 24 Thd. Gas Diffuser</p>			<p>3/8 - 24 Thd. 9/16 - 18 Thd. Contact Tip Adapter (Used with S8087 series Tins) N/A = not applicable</p>		
PXS23978-4	\$15.88 EA	KP2072-27	PXS15954XL	\$22.60 EA	KP1988-1
<p>1/2 - 13 Thd. 1/2" Gas cup #8, 1/2" (Used with Prince XL)</p>			<p>5/16 - 18 Thd. 1.072" Twin Arc Adapter (Used with T14050 series Tips)</p>		

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