

NO. 2 & NO. 4 MIG-GUN CONSUMABLES



NOZZLES

CONTACT TIPS



WIRE SIZE INCHES/ METRIC	TIP I.D. INCHES/ METRIC	STANDARD	OPTIONAL HEAVY DUTY	OPTIONAL TAPERED
		Order No. Unit Price	Order No. Unit Price	Order No. Unit Price
.023" 0.6mm	.031" 0.79mm	14-23 \$1.00 EA	N/A	14T-23 \$1.86 EA
.030" 0.8mm	.038" 0.97mm	14-30 \$1.00 EA	N/A	14T-30 \$1.86 EA
.035" 0.9mm	.044" 1.12mm	14-35 \$1.00 EA	14H-35 \$1.59 EA	14T-35 \$1.86 EA
.040" 1.0mm	.048" 1.22mm	14-40 \$1.00 EA	14H-40 \$1.59 EA	14T-40 \$1.86 EA
.045" 1.2mm	.054" 1.37mm	14-45 \$1.00 EA	14H-45 \$1.59 EA	14T-45 \$1.86 EA
.052" 1.33mm	.064" 1.65mm	14-52 \$1.00 EA	14H-52 \$1.59 EA	14T-52 \$1.86 EA
1/16" 1.6mm	.073" 1.85mm	14-116 \$1.00 EA	14H-116 \$1.59 EA	14T-116 \$1.86 EA
5/64" 2.0mm	.090" 2.29mm	14-564 \$1.00 EA	14H-564 \$1.59 EA	N/A
3/64" AL 1.2mm	.059" 1.50mm	14A-364 \$1.00 EA	14AH-364 \$1.59 EA	N/A
1/16" AL 1.6mm	.082" 2.08mm	N/A	14AH-116 \$1.59 EA	N/A

NO. 2 MIG-GUN NOZZLES	BORE SIZE INCHES/METRIC	PART NO.	PRICE
ADJUSTABLE – (STANDARD)			
Used with TW32 Insulator and 52 Gas Diffuser	1/2 (12.7mm) 5/8 (15.9mm)	22-50 22-62	\$4.65 EA \$4.69 EA
SHORT - STOP (OPTIONAL)			
Used with TW32 Insulator and 52 Gas Diffuser	3/8 (9.5mm) 1/2 (12.7mm) 5/8 (15.9mm)	22-37-SS 22-50-SS 22-62-SS	\$4.69 EA \$4.69 EA \$4.69 EA
TAPERED (OPTIONAL)			
Used with TW32 Insulator and 52 Gas Diffuser	3/8 (9.5mm)	22T-37-SS	\$17.10 EA
FLAT ARC-SPOT (OPTIONAL), ADJUSTABLE			
used with TW32 Insulator and 52 Gas Diffuser	5/8 (15.9mm)	22-62-FAS	\$14.79 EA

GAS DIFFUSERS - THREADED



PART NO.	UNIT PRICE	DESCRIPTION
52	\$8.40 EA	Standard No. 2 Gun Diffuser
52-23	\$8.40 EA	No. 2 Gun Diffuser, use with .023 wire
52FN	\$10.93EA	No. 2 Gun Diffuser, use with No. 4 NOZZLES
54A	\$4.86 EA	Standard No.4 Gun Diffuser

NOZZLE INSULATORS - THREADED



PART NO.	UNIT PRICE	DESCRIPTION
TW32	\$2.25 EA	Adjustable, for use with No. 2 Gun Nozzles
34A	\$3.95 EA	Adjustable, for use with No. 2 Gun (use with 52FN Diffuser), and 4 Gun Nozzles
34CT	\$14.36 EA	For use with Coarse Threaded Nozzles, No. 2, and 4 Gun

WIRE CONDUITS

WIRE SIZE	NO. 1 & 2 (ALL MODELS)		NO. 4 MIG-GUN	
	15 ft/5M	25 ft/7.6M	15 ft/5M	25 ft/7.6M
	PART NO. PRICE	PART NO. PRICE	PART NO. PRICE	PART NO. PRICE
.023 0.6mm	42-23-15 \$20.06 EA	N/A	N/A	N/A
.030 - .035 0.8 - 0.9mm	42-3035-15 \$20.06 EA	42-3035-25 \$32.14 EA	N/A	N/A
.040 - .045 1.0 - 1.2mm	42-4045-15 \$20.06 EA	42-4045-25 \$32.14 EA	N/A	N/A
.035 - .045 0.9 - 1.2mm	N/A	N/A	44-3545-15 \$23.39 EA	44-3545-25 \$37.50 EA
.052 - 1/16 1.3 - 1.6mm	N/A	N/A	44-116-15 \$23.39 EA	44-116-25 \$37.50 EA
5/64 2.0mm	N/A	N/A	44-564-15 \$23.39 EA	44-564-25 \$37.50 EA
ALUMINUM				
.035 - 3/64 AL 0.8 - 1.2mm	42N-3545-15 \$48.50 EA	N/A	44N-3545-15 \$48.50 EA	N/A
1/16 AL 1.6mm	N/A	N/A	44N-116-15 \$51.07 EA	N/A



WIRE CONDUIT
Cut to length when installing

NO. 4 MIG-GUN NOZZLES, NO. 2 MIG-GUN OPTIONAL (ADAPTED USE)

ADJUSTABLE, recessed to projection			
STANDARD (for No. 4), Optional (for No. 2) 3/16" Projection, 1/4" Recess (#4): used with 34A Insulator (#2): adapted using 52FN Gas Diffuser	1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	24A-50 24A-62 24A-75	\$5.23 EA \$5.23 EA \$5.23 EA
ADJUSTABLE, HEAVY DUTY (OPTIONAL)			
3/16" Projection, 1/4" Recess (#4): used with 34A Insulator. (#2): adapted using 52FN Gas Diffuser	1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	24AH-50 24AH-62 24AH-75	\$9.90 EA \$9.90 EA \$9.90 EA
SHORT-STOP (OPTIONAL)			
1/4" to 1/16" Recess. No Projection (# 4): used with 34A Insulator (#2): adapted using 52FN Gas Diffuser	3/8 (9.5mm) 1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	24A-37-SS 24A-50-SS 24A-62-SS 24A-75-SS	\$5.23 EA \$5.23 EA \$5.23 EA \$5.23 EA
HEAVY DUTY SHORT STOP (OPTIONAL)			
1/4" to 1/16" Recess. No Projection (#4): used with 34A Insulator (#2): adapted using 52FN Gas Diffuser	3/8 (9.5mm) 1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	24AH-37-SS 24AH-50-SS 24AH-62-SS 24AH-75-SS	\$17.21 EA \$9.90 EA \$9.90 EA \$9.90 EA
COARSE THREAD (OPTIONAL)			
5/32" Recess (#4): used with 34CT Insulator (#2): adapted using 52FN Gas Diffuser	3/8 (9.5mm) 1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	24CT-37-S 24CT-50-S 24CT-62-S 24CT-75-S	\$10.63 EA \$10.63 EA \$10.63 EA \$10.63 EA
COARSE THREAD (OPTIONAL)			
1/2" Recess (#4): used with 34CT Insulator (#2): adapted using 52FN Gas Diffuser	5/8 (15.9mm) 3/4 (19.1mm)	24CT-62-R 24CT-75-R	\$10.63 EA \$10.63 EA



NO. 4 & NO. 2 MIG-GUN OPTIONAL (ADAPTED USE NOZZLES)

SELF-INSULATED			
1/8" to 5/32" Recess (#4): adapted using 34A or 34CT Insulators (#2): adapted using 52FN Gas Diffuser	3/8 (9.5mm) 1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	23-37 23-50 23-62 23-75	\$18.33 EA \$18.33 EA \$18.33 EA \$18.33 EA
SELF-INSULATED			
Flush to 1/16" Projection (#4): adapted using 34A or 34CT Insulators (#2): adapted using 52FN Gas Diffuser	3/8 (9.5mm) 1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	23-37-F 23-50-F 23-62-F 23-75-F	\$18.33 EA \$18.33 EA \$18.33 EA \$18.33 EA
SELF-INSULATED, FLAT ARC SPOT			
(#4): adapted using 34A or 34CT Insulators (#2): adapted using 52FN Gas Diffuser	3/4 (19.1mm)	23-75-FAS	\$23.01 EA
HEAVY DUTY SELF-INSULATED			
(#4): adapted using 34A or 34CT Insulators (#2): adapted using 52FN Gas Diffuser	1/2 (12.7mm) 5/8 (15.9mm) 3/4 (19.1mm)	23H-50 23H-62 23H-75	\$22.51 EA \$22.51 EA \$22.51 EA
HEAVY DUTY SELF-INSULATED			
Flush to 1/16" Projection (#4): adapted using 34A or 34CT Insulators (#2): adapted using 52FN Gas Diffuser	5/8 (15.9mm)	23H-62-F	\$22.51 EA

64J-60 METAL JACKETED - HEAVY DUTY CONDUCTOR TUBES

CONDUCTOR TUBE DEGREE BEND	NO.2 PART NO. PRICE	NO. 4 PART NO. PRICE
45°	62J-45 \$39.29 EA	64J-45 \$39.29 EA
60° Standard	62J-60 \$39.29 EA	64J-60 \$39.29 EA

"J" in part number signifies metal jacketed.

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