

TIG CONSUMABLES - NO. 3 (large) SERIES

↑ Dimensions shown are tungsten electrode diameters (in inches).

CUP (Nozzles)

SEE TUNGSTEN PAGE FOR TUNGSTEN INFORMATION

Optional Single piece COLLET & BODY

Two piece Collet/Body (standard)

HEATSHIELD (INSULATOR)

Insert Insulator (Not shown) built-in on some brands #18-7 \$4.50 EA.

BACK CAP, LONG PART NO. 57Y02 \$3.90 EA

O-RING, BACK CAP PART NO. 98W18 \$1.25 EA

BACK CAP, SHORT PART NO. 57Y04 \$3.25 EA

TIG TORCH

LARGE DIAMETER PART NO. 54N63 \$3.95 EA

GAS LENS PART NO. 54N01 \$3.95 EA

STANDARD PART NO. 18CG \$3.50 EA

PART NO.	SIZE INCH †	PRICE EA
10N116SP	1/16	\$6.60
10N332SP	3/32	\$6.60
10N18SP	1/8	\$6.60

PART NO.	SIZE INCH †	PRICE EA
10N29	.020	\$3.25
10N30	.040	\$3.25
10N31	1/16	\$3.25
10N32	3/32	\$3.25
10N28	1/8	\$3.25
406488	5/32	\$3.85

PART NO.	SIZE INCH †	PRICE EA
10N21	.020	\$1.55
10N22	.040	\$1.55
10N23	1/16	\$1.55
10N24	3/32	\$1.55
10N25	1/8	\$1.55
54N20	5/32	\$1.95

No need for adapters or other special parts! This new Single piece collet & body fits existing torches. And, provides quicker, easier changeover of tungsten size and improved centering.

DESCRIPTION	PART NO	PRICE EA.	SIZE	ORIFICE
ALUMINA NOZZLES 1-27/32" LG.	10N50	\$2.50	4	1/4"
	10N49	\$2.50	5	5/16"
	10N48	\$2.50	6	3/8"
	10N47	\$2.50	7	7/16"
	10N46	\$2.50	8	1/2"
	10N45	\$2.50	10	5/8"
LAVA NOZZLES 1-27/32" LG.	10N44	\$2.50	12	3/4"
	105Z43	\$5.99	4	1/4"
	105Z42	\$5.99	5	5/16"
	105Z44	\$5.99	6	3/8"
	105Z45	\$5.99	7	7/16"
	08N78	\$6.99	8	1/2"
	08N79	\$6.99	10	5/8"
	08N80	\$6.99	12	3/4"
	LONG ALUMINA NOZZLES 3" LG.	10N49L	\$20.25	5L
10N48L		\$20.25	6L	3/8"
10N47L		\$20.25	7L	7/16"
LONG LAVA NOZZLES 3-7/32" LG.	12N03	\$24.99	4L	1/4"
	105Z60	\$24.99	5L	5/16"
	12N02	\$24.99	6L	3/8"
	105Z61	\$24.99	7L	7/16"

FOR MAXIMUM INSULATION ON CS410 TORCHES USE (CS) SERIES BACK CAPS:

LONG	Part No. CS210-BCL	\$13.43 EA
SHORT	Part No. CS210-BCS	\$10.55 EA


#3 (LARGE) SERIES CONSUMABLES FIT ALL 17, 18 & 26 SERIES TIG TORCHES, E.G., ROTO-HEAD WTR-17, 18 & 26, MODULAR LARGE, WATER COOLED #1726 (SF-225), #18, #26, #CS410*, #FL3L

OPTIONAL - STUBBY COLLETS/COLLET BODIES

The stubby collet system allows use of a smaller nozzle reducing the overall torch head length giving access to confined areas, many times eliminating the need and cost of changing to a smaller torch.


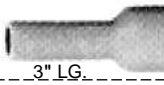



REQUIRES:


Insulator, Heat Shield, PART NO. 18CG20 (not shown), \$10.50 Ea.

STUBBY COLLETS	PART NO	PRICE EA.	SIZE INCH †
 1-5/32" LG	10N22S	\$4.25	.040
	10N23S	\$4.25	1/16
	10N24S	\$4.25	3/32
	10N25S	\$4.25	1/8

STUBBY COLLET BODY, UNIVERSAL For #3 SERIES

PART NO.	PRICE EA
17CB20	\$8.95

ALUMINA GAS LENS NOZZLES	SIZE LG.	PART NO.	PRICE EA.	SIZE	ORIFICE
1-5/8" LG.		54N18	\$2.75	4	1/4"
		54N17	\$2.75	5	5/16"
		54N16	\$2.75	6	3/8"
		54N15	\$2.75	7	7/16"
		54N14	\$2.75	8	1/2"
1-1/8" LG.		54N19	\$2.75	Short	11/16"
		54N17L	\$11.50	5L	5/16"
3" LG.		54N16L	\$11.50	6L	3/8"
		54N15L	\$11.50	7L	7/16"
		57N75	\$5.25	6	3/8"
LARGE DIA. GAS LENS NOZZLE		57N74	\$5.25	7	1/2"
		53N88	\$5.75	8	5/8"
1-7/8" LG.		53N87	\$5.75	10	3/4"
		53N89	\$5.75	Short	15/16"

OPTIONAL - GAS LENS COLLET BODIES	PART NO.	PRICE EA.	SIZE †
	45V29	\$8.95	.020"
	45V24	\$8.95	.040"
	45V25	\$8.95	1/16"
	45V26	\$8.95	3/32"
	45V27	\$8.95	1/8"
	45V28	\$8.95	5/32"
	LARGE DIAMETER GAS LENS (Requires #54N63 insulator)	45V0204	\$18.50
45V116		\$18.50	1/16"
45V64		\$18.50	3/32"
995795		\$18.50	1/8"
45V63		\$18.50	5/32"

Use together



Starter Kit* PART NO. MAK-2S PRICE: \$188.50 EA



Scan for Current Price Page

- † 10 Collets: (1) .040", (3) 1/16", (3) 3/32", (2) 1/8", (1) 5/32"
- † 8 Collet Bodies: (1) .040", (2) 1/16", (2) 3/32", (2) 1/8", (1) 5/32"
- † 4 Gas Lenses: (1) .040", (1) 1/16", (1) 3/32", (1) 1/8"
- 2 Back Caps: (1) short, (1) long
- 2 Cup Gasket 1 Gas Lens Insulator
- 4 Back Cap O-Rings 1 Parts Box *TUNGSTEN & CUPS NOT INCLUDED



- | | |
|---|--|
| PART NO. AK-2 \$58.50 EA | PART NO. AK-3 \$64.25 EA |
| 1 Short Back Cap | 1 Short Back Cap |
| 3 Collets .040", 1/16", 3/32" | 3 Collets 1/16", 3/32", 1/8" |
| † 3 Collet Bodies .040", 1/16", 3/32" | † 3 Collet Bodies 1/16", 3/32", 1/8" |
| 3 Alumina Nozzles 4, 5, 6 | 3 Alumina Nozzles 5, 6, 8 |
| 3 Tungsten Electrodes 2% .040", 1/16", 3/32" x 7" | 3 Tungsten Electrodes 2% 1/16", 3/32", 1/8" x 7" |