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PLASMA CUTTING

Replacement Parts

ACCESSORIES Suitable For ESAB® (L-TEC® / Linde®)

Torch Model		Power Supply Model	
PT-251		DEUCE PACK 150	
PX20070 Heat shield	T-3554 Electrode, 150 amp	T-3423 Center adjustment tool	
	T-2190 Electrode, 250 amp		
	PX21441 Cutting electrode 5/32", 300 amp		
T-1249 Heat shield cup	T-2184 Collet	PX948174 Front body assembly	
PX2075155 Nozzle tip, 1.4mm	PX948179 Gasket		
T-1958 Nozzle tip, 1.6mm			
T-2189 Nozzle tip, 2.0mm			
PX21442 Cutting tip .093			
T-1887 Gouging tip			
	ITEM NOT SHOWN		
	T-2132 O-ring		

Suitable For HOBART

Torch Model	Power Supply Model
HSC-30A	(TORCH HEAD COMPONENTS)
T-3527 Shield cup	T-293 Swirl baffle
T-3528 Tip	T-3529 Electrode
	T-3560 O-ring

Suitable For HOBART

Torch Model	Power Supply Model
TP-12	(TORCH HEAD COMPONENTS)
T-3552 Tip .047, 50 amp	T-3555 Swirl baffle
T-3551 Tip .056, 120 amp	T-3553 Insert, front body
T-3550 Heat shield	T-3554 Electrode
T-3557 Spacer	T-3556 Collet
	ITEMS NOT SHOWN
T-3558 Gasket	T-3559 O-ring

Suitable For HOBART

Torch Model	Power Supply Model
TP-6A/TP-10A	(TORCH HEAD COMPONENTS)
T-414 Nozzle cap (TP-6A)	T-513 Nozzle / tip (TP-6A)
	PX409263 Nozzle/tip (TP-10A)
T-415 Nozzle guide (TP-6A)	T-417 Electrode (TP-6A)
PX409277 Nozzle guide (TP-10A)	PX409267 Electrode (TP-10A)
	T-416 Nozzle insulator (TP-6A)
	PX409249 Nozzle insulator (TP-10A)

Suitable For HOBART

Torch Model	Power Supply Model
SMOOTH CUT 625	(TORCH ST-50A)
T-1947 Nozzle 50 amp	T-1949 Electrode and plunger
T-1946 Shield	T-3560 O-ring
	T-1948 Swirl baffle

Suitable For HYPER THERM

Torch Model	Power Supply Model
PAC 105	POWERMAX® 190C
PX120883 Retaining cap	T-2941 Nozzle
T-2943 Shield	T-2940 Electrode
	T-2939 Swirl ring
	T-2944 Shield cap

Suitable For HYPER THERM

Torch Model	Power Supply Model
PAC 110 / PAC 110T	MAX 20 / POWERMAX® 350 & 380
*T-033 Nozzle .029 (0.73mm)	**T-038 (T-3458) O-Ring
*T-092 Nozzle, .031	**T-035 Swirl ring
**T-032 Retaining cap	T-037 Electrode extended (All)
*T-036 Electrode	***PX220013 Swirl ring
**T-034 Nozzle, extended, .029	
**T-1860 Nozzle, extended, 25 amp	ITEM NOT SHOWN
***PX220016 Retaining cap	**T-644 Switch

*Usage applicable to MAX 20 only

**Used for Max 20 & POWERMAX® 350 (Not applicable to POWERMAX® 380)

***Usage applicable to POWERMAX® 380 only