



FOR PRICE LISTING
GO TO PAGE 317

PLASMA CUTTING

Replacement Parts

Suitable For

HYPERTHERM

Torch Model	Power Supply Model
PAC 160	MAX 100D®

T-072 Shield, 100 A
T-1049 Shield Cap, 100A
T-1052 Nozzle, Extended
T-1053 Nozzle, 100A
T-1054 Nozzle, 60A
T-1055 Nozzle, Unshielded 60A
T-1056 Nozzle, Unshielded 40A
T-1057 Nozzle, Gouging, AIR
T-1058 Nozzle, Gouging, A/H35
T-070 Deflector
T-1041 Machine Shield, 60A
T-1048 Shield, Gouging
T-1051 Shield Cap, Gouging
T-1061 Swirl Ring
T-1064 Electrode, Gouging, AIR
T-1065 Electrode
T-098 Electrode, Extended, AIR
T-1062 Electrode, Extended, N2
T-3825 Electrode, AIR
T-067 Electrode, N2
T-1398 Machine Torch
T-1399 Hand Torch
T-1060 Swirl Ring
T-1063 Electrode, AIR, 40A

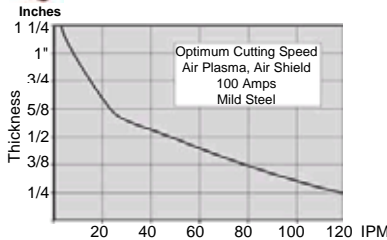
ITEMS NOT SHOWN

- T-2316 Torch Insulator
- T-994 Silicone Grease



REQUIREMENTS:

- Plasma Gas: Air, Nitrogen, A/H₂
- Shield Gas: Air, CO₂, N₂
- Plasma Gas Pressure: 80 psi to 125 psi
- Shield Gas Pressure: 80 psi to 125 psi



Suitable For

HYPERTHERM

Torch Model	Power Supply Model
PAC 200	MAX 200

T-371 Oxy, 200 amps, .082
T-375 Oxy, 100 amps, .055
T-372 200A .086 Air/N2/H35
T-373 100A, .059 Air
T-374 Gouging
T-376 .068 40A
T-382 Swirl rings (see below)
T-998 200A
T-3561 A/O,SL
T-382 N/H, 40, 100, or 200 amps
T-370 Shield Cap, Mach
T-3303 Retaining Cap Hand
T-383 O-ring
T-379 Air, 40 amps
T-378 Air/N2/H35, 200A
T-377 Oxy, 200 amps
T-380 Oxy, 100 amps

ITEMS NOT SHOWN

- T-386 Insul sleeve 1 3/4GNRC
- T-994 Silicone Grease
- T-385 Hand Torch

T-365 Cap, 200Amp, Mach
T-366 Cutting 100Amp Mach
T-367 Cutting A/H, 200amp Mach
T-369 Gouging Mach 200Amp
T-362 Shield, Drag 200Amp
T-363 Water muffler, O/A/N 200A
T-364 Water Muffler, O/A/N 100A
T-368 Air 40Amp, Mach
PX020917 Air 40Amp, hand
T-3304 200Amp, mild steel, hand
PX020919 100Amp, hand
T-3305 200 amp, S.Stl, hand

Suitable For

HYPERTHERM

Torch Model	Power Supply Model
MAX 200®	

T-362 Shield, Hand, 200 A
T-363 Shield, Water Muf. 200 A
T-364 Shield, Water Muf. 100 A
T-365 Shield, Machine 200 A
T-366 Shield, Machine 100 A
T-367 Shield, A/H 200 A
T-368 Shield, 40 A
T-369 Shield, Gouging 200 A
T-370 Shield Cap
T-371 200 A, .082 Oxy
T-372 200 A, .086 Air/N2
T-373 100 A, .059 Air
T-374 Gouging
T-375 100 A, .055 Oxy
T-376 40 A, Air
T-381 Electrode, Air/Oxy
T-382 Electrode, N2/H35
SWIRL RINGS:
T-377 200 A Oxy
T-378 Air/N2/H35
T-379 40 A Air
T-380 100 A Oxy
T-383 O-Ring
T-384 Machine Torch
T-1813 Water Tube, OEM
T-519 Water Tube,

ITEMS NOT SHOWN

- T-1397 Water Tube Wrench
- T-1816 Water Tube Wrench, OEM

Accessories Suitable For

HYPERTHERM

Torch Model	Power Supply Model
HT 2000	MAX 200

MACHINE TORCH

- T-669** Shielded Leads, 25'
- T-670** Shielded Leads, 50'
- T-671** Shielded Leads, 30'
- T-672** Shielded Leads, 35'
- T-673** Shielded Leads, 40'
- T-674** Shielded Leads, 45'

- T-649** Lead Pilot, Shield Gas, 25' Blue
- T-650** Lead Pilot, Shield Gas, 50' Blue

- T-653** Lead, Plasma Gas, 25' Red
- T-654** Lead, Plasma Gas, 50' Red

- T-677** Shrink-on Tubing

- T-1044** 2" ID Tinned Braid

T-684 Lead Insulator
T-386 Insulating Sleeve
T-602 Clamp, Shielded Leads

- T-651** Lead, Cap Sensor, 25' Gray
- T-652** Lead, Cap Sensor, 50' Gray
- T-600** Collar, Shielded Leads

- T-647BG** Cable, Water Cooled, 25' Green

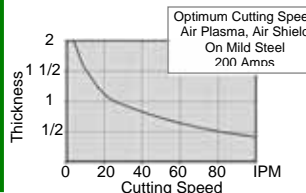
- T-648BG** Cable, Water Cooled, 50' Green

- T-647BR** Cable, Water Cooled, 25' Red

- T-648BR** Cable, Water Cooled, 50' Red

ITEMS NOT SHOWN

- T-994 Silicone Grease
- T-655 Sheath 25'
- T-666 Sheath 50'
- T-641 Handle
- T-642 Boot
- T-1043 Control Cable



REQUIREMENTS:

- Plasma Gas: Air, O₂, N₂, A/H₂
- Pressure: Air 48 psi, O₂ 48 psi, N₂ 37 psi, A/H₂ 56 psi
- Shield Gas: Air, CO₂, N₂
- Pressure: 70 psi
- Coolant Flow Rate: 0.8 GPM