



FOR PRICE LISTING  
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# PLASMA CUTTING

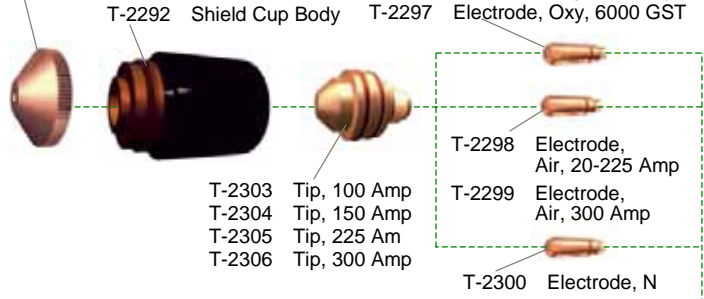
## Replacement Parts

Suitable For

**Thermal Dynamics Corp.®**

Torch Model	Power Supply Model
<b>MAXIMIZER® 300</b>	<b>MERLIN®6000 &amp; MERLIN®6000 GST</b>

- |                                |                                   |
|--------------------------------|-----------------------------------|
| T-2289 Shield Cup, 100-225 Amp | T-2293 Electrode, Oxy, 50-100 Amp |
| T-2290 Shield Cup, 300 Amp     | T-2294 Electrode, Oxy, 150 Amp    |
| T-2291 Shield Cup, Underwater  | T-2295 Electrode, Oxy, 225 Amp    |
|                                | T-2296 Electrode, Oxy, 300 Amp    |
|                                | T-2297 Electrode, Oxy, 6000 GST   |

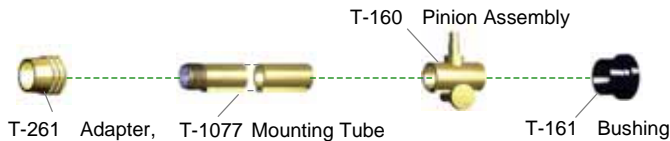


- |                                    |                   |
|------------------------------------|-------------------|
| T-2301 Gas Distributor, 50-225 Amp | T-1693 Torch Body |
| T-2302 Gas Distributor, 300 Amp    |                   |

Accessories Suitable For

**Thermal Dynamics Corp.®**

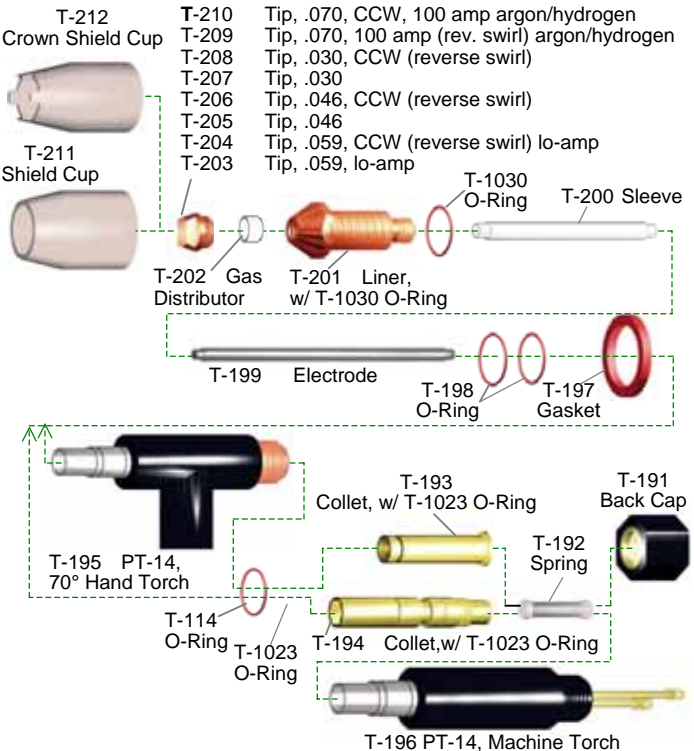
Torch Model	Power Supply Model
<b>MAXIMIZER® 300</b>	<b>TD-750, MERLIN®3000, MERLIN®6000 &amp; MERLIN®6000 GST</b>



Suitable For

**Thermal Dynamics Corp.®**

Torch Model	Power Supply Model
<b>4B / 4BT</b>	<b>PAK® 10</b>



**REQUIREMENTS:**  
Plasma Gas – N<sub>2</sub> at 30 psi (2.2 kg/cm<sup>2</sup>), 15 SCFH (7.1 l/m).  
Secondary Gas – CO<sub>2</sub> or Compressed Air at 50 psi (3.52 kg/cm<sup>2</sup>), 250 SCFH (125.0 l/m)

**ADDITIONAL ITEMS NOT SHOWN**

- |                 |   |
|-----------------|---|
| T-163 Lubricant | T-215 Liner Wrench                          |
|                 | T-214 Collet Wrench                         |
|                 | T-213 Tip Wrench                            |
|                 | T-837 O-ring Tool                           |
|                 | T-1615 O-ring (for back cap: Machine Torch) |

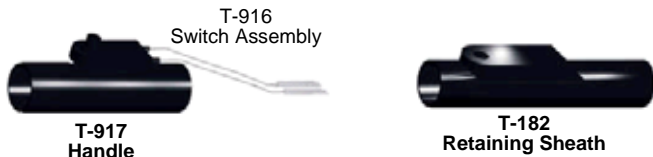


Accessories Suitable For

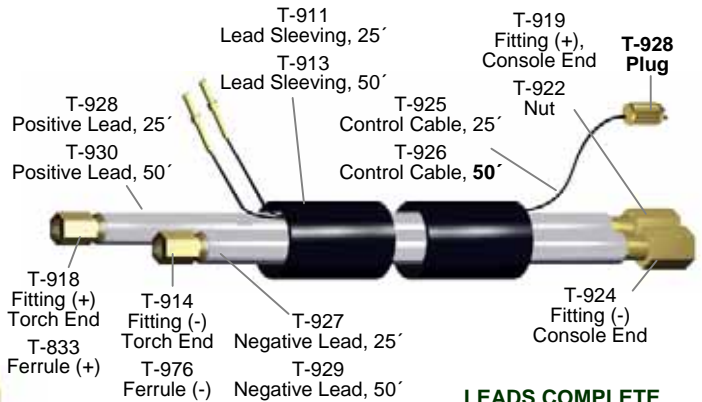
**Thermal Dynamics Corp.®**

Torch Model	Power Supply Model
<b>4B / 4BT</b>	<b>PAK® 10</b>

### HAND TORCH



### MACHINE TORCH



### LEADS COMPLETE

- |        |                    |
|--------|--------------------|
| T-908  | Hand Leads, 25'    |
| T-909  | Machine Leads, 25' |
| T-910  | Hand Leads, 50'    |
| T-1036 | Machine Leads, 50' |

**ADDITIONAL ITEMS NOT SHOWN**

- |                           |                   |
|---------------------------|-------------------|
| T-912 3" Shrink-On Tubing | T-920 Heat Shield |
|---------------------------|-------------------|