



**Bardo Flex T-200 Wheels** were developed with a totally new resin bond system formulated to allow these wheels to cut freer with less heat generated. These wheels are ideal for a wide assortment of deburring and polishing operations. Silicon Carbide Fine Grit size is recommended as a good starting point for most deburring and finishing jobs, and for more aggressive removal Aluminum Oxide Medium Grit size is used. Bardo Flex T-200 Wheels are available in different densities, two abrasive grains and four different grit sizes so that you may choose which hardness, grain and grit size is most comfortable and suitable for your application. These wheels don't generate heat and last long, which is why they are used for light deburring and polishing of exotic alloys. They are excellent general purpose tools in 12" diameter for use on pedestal grinders when deburring and finishing a variety of non-ferrous and ferrous metals. Recommended versus 3M EXL Deburring & Finishing, Light Deburring 7S & 8S, Level Cut and Cutting & Polishing wheels.

**BARDO FLEX T-200 WHEELS**

These deburring and finishing wheels are designed with a totally new resin bond system formulated to allow these wheels to cut freer with less heat generated!

**For deburring applications** Bardo Flex T-200 are used commonly on Baldor bench mounted grinders in 6" & 8" diameters. Silicon Carbide Fine grit is the most common starting point for most jobs, sometimes for more aggressive removal Aluminum Oxide Medium grit is used. The advantage of T-200 wheels versus 3M, Norton and others is the additional loading of abrasive impregnated into Bardo Flex T-200 wheels! This added abrasive makes our wheel heavier than competitors, but in 6" & 8" wheels this only means that our wheel cuts faster with less pressure being applied against the work piece! Wheel spec.: S-F-H is the most popular spec, which is run to replace 3M's EXL Deburring 9S, Norton Series 1000 1-9S & Standard's EZ-Deburring S/C FN Hard for deburring Jobs. S-F-S is used for medium deburring jobs to replace 3M's Light Deburring 8S, Norton Series 1000 1-8S & Standard EZ-Deburring S/C FN MD. S-F-L is for lighter duty deburring and finishing jobs to replace 3M's Light Deburring 7S & Norton Series 1000 1-7S. For faster metal removal and a slightly coarser finish left behind wheel spec.: A-M-S is used versus 3M's EXL 8A Med. Deburring wheels are not just used on Baldor bench grinders, they are used on pedestal grinders spinning between 1700 & 2000 RPM's! 12" Diameter T-200 wheels are used commonly in wheel spec.: S-F-S recommended versus 3M's Light Deburring 8S FN, however, varying densities of deburring wheels may be used.

**For finishing applications** Bardo Flex T-200 are excellent finishing wheels on stainless steel & other hard surfaces. Again, it is important to note that our wheels will be heavier in terms of weight, which makes it vital for operators to use LESS pressure. By using less pressure the wheel will last longer! This will result in MAJOR finishing cost reductions, as the wheel will cost significantly less AND last longer!

Bardo Flex T-200 in 8" diameter provides a #4. RMS finish with wheel spec.: A-C-S & A-M-S. They are recommended versus 3M Metal Finishing 5A Med and CRS! Only coarser specifications in Aluminum Oxide 8" diameters & up are used in the Bardo Flex T-2001 Smaller diameters and Silicon Carbide medium to fine specifications call for the Bardo Flex T-100 or Blend/Finish wheels!

**T-200 WHEELS**

\*\*\*\*\* PICK ONE OF EACH \*\*\*\*\*

DIAMETER: 6" (1" I.D.), OR 8" (3" I.D.), OR 10" (5" I.D.), OR 12" (5" I.D.), OR 14" (8" I.D.),

WIDTH	PART#	TYPE OF ABRASIVE (S) SILICON CARBIDE OR (A) ALUMINUM OXIDE	GRIT (VF) VERY FINE, (F) FINE OR (M) MEDIUM, (C) COARSE	DENSITY (H) HIGH (L) LOW OR (S) STANDARD	HOLE SIZE				
					6" PRICE	8" PRICE	10" PRICE	12" PRICE	14" PRICE
1/2"	T200-12-...				\$34.50 EA	\$40.93 EA	\$46.86 EA	\$53.01 EA	N/A
1"	T200-01-...				\$49.50 EA	\$62.37 EA	\$74.08 EA	\$86.10 EA	\$104.33 EA
2"	T200-02-...				\$79.75 EA	\$105.35 EA	\$128.72 EA	\$152.70 EA	\$186.62 EA
3"	T200-03-...				\$104.88 EA	\$148.28 EA	\$183.49 EA	\$219.17 EA	\$268.50 EA
4"	T200-04-...				\$140.00 EA	\$191.15 EA	\$238.13 EA	\$285.71 EA	\$350.49 EA
5"	T200-05-...				\$170.27 EA	\$234.09 EA	\$292.71 EA	\$352.12 EA	\$432.54 EA
6"	T200-06-...				\$200.45 EA	\$273.68 EA	\$347.36 EA	\$418.72 EA	\$514.66 EA
7"	T200-07-...				\$230.57 EA	\$320.00 EA	\$398.49 EA	\$485.13 EA	\$596.66 EA
8"	T200-08-...				\$260.71 EA	\$362.93 EA	\$456.76 EA	\$551.66 EA	\$678.64 EA

ORDER EXAMPLE: #T200-02-6-A-C-S \$76.75 EA

NOTE:  
THIS IS THE MOST POPULAR WHEEL  
TO PUT A #4 GRAIN FINISH ON  
STAINLESS STEEL

TYPE OF WHEEL      2" WIDTH      6" DIAMETER      ALUMINUM OXIDE      COARSE GRIT      STANDARD DENSITY