

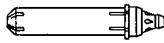
REPLACEMENT – CUTTING & WELDING TIPS

SUITABLE FOR **OXWELD LINDE / L-TEC**

SKETCH & DESCRIPTION FUEL TIP STYLE SIZES PART NUMBER

1418 POWDER CUTTING Acetylene - Oxygen 1418

4.....	65Z06
6.....	65Z07
8.....	65Z02
10.....	65Z03
12.....	65Z04
14.....	65Z05



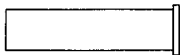
OBSOLETE

Internal only. used with 1419 sleeve for hand powder cutting with AC-4 torch.

1419 POWDER CUTTING Acetylene - Oxygen 1419
Propane - Oxygen

Sleeve only.	71Z78
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For 1418 and 1430

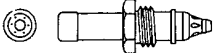


OBSOLETE

External sleeve for series 1418 and 1423 powder cutting internals.

1424 SCARFING Acetylene - Oxygen 1424

28.....	15X52
38.....	15X53

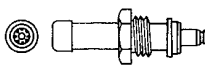


OBSOLETE

Light preheat. For hand deseaming with C-18 torch. Has wear ring, nut and spud.

1425 SCARFING Propane - Oxygen 1425

28.....	15X54
38.....	15X55
22.....	15Z71

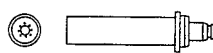


OBSOLETE

Light preheat. For hand deseaming with C-18 torch. Has wear ring, nut and spud.

1427 HEAVY DUTY MACHINE CUTTING Propane - Oxygen 1427
Chrome

12.....	5470099
14.....	5470144
16.....	5470100
20.....	5460192
24.....	5460162
28.....	5460193

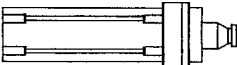


ALL SIZES \$62.85 EA

For machine cutting with C-43 blowpipe with fuel gases other than acetylene.

1430 POWDER CUTTING Propane - Oxygen 1430

10.....	66Z33
16.....	66Z34
20.....	66Z35

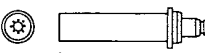


OBSOLETE

Internal only. Powder cutting with AC-4 or AC-5 Torch with propane and other fuel gases.

1431 HEAVY DUTY MACHINE CUTTING Fuel Gas - Oxygen 1431

120.....	66Z59
140.....	66Z60
160.....	66Z61
200.....	66Z62
240.....	66Z63
280.....	66Z64




OBSOLETE

Extra heavy preheat

1501/1565 GENERAL Acetylene - Oxygen 1501/1565
Chrome

4.....	13A81
6.....	13A82
8.....	13A83
10.....	13A84
12.....	13A85
16.....	13A96
18.....	13A97
20.....	13A98

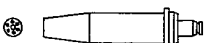


ALL SIZES \$20.57 EA

Light preheat. For hand or machine cutting on clean surfaces.

1502 GENERAL Acetylene - Oxygen 1502
Chrome

2.....	08Z69
3.....	08Z67
4.....	15Z17
6.....	15Z18
8.....	15Z19
10.....	15Z20
12.....	15Z21

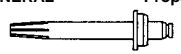


ALL SIZES \$22.28 EA

Medium preheat. For hand or machine cutting, general work.

1503 GENERAL Propane - Oxygen 1503

3.....	14Z05
4.....	14A13
6.....	14A14
8.....	14A15
10.....	14A16
12.....	14A17




ALL SIZES \$14.57 EA

Internal only. Used with 1504 sleeve for cutting with propane and other fuel gases.

14A24 / 14A25 EXTERNAL SLEEVE Fuel Gas - Oxygen 24

Use with internal	8, 10, 12, 60, 80, 100.....	14A24
	3, 4, 6, 31, 43, 52.....	14A26

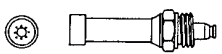


ALL SIZES \$11.71 EA

External sleeve for use with series 1503 and 1536 internals.

1505 SCARFING Acetylene - Oxygen 1505

20-SR.....	15X04
24-SR.....	15X05
28-SR.....	15X10




ALL SIZES \$54.28 EA

Light preheat. For hand deseaming and scarfing with C-32 torch. Has wear ring and nut.

1506 PRECISION Acetylene - Oxygen 1506

4.....	15Z85
6.....	15Z86
8.....	15Z87
10.....	15Z88
12.....	15Z89



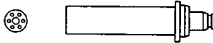
OBSOLETE

Medium preheat. For precision machine shape cutting.

SKETCH & DESCRIPTION FUEL TIP STYLE SIZES PART NUMBER

1507 RIVET CUTTING Acetylene - Oxygen 1507

19-6 PH...	08Z90
25-6 PH...	15Z37

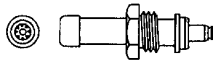


ALL SIZES \$39.95 EA

Medium preheat. For rivet piercing and removing rivet heads.

1508 SCARFING Propane - Oxygen 1508

24 ..	15X12
28 ..	15X13



ALL SIZES \$54.28 EA

Medium preheat. For deseaming with C-32 torch when using propane and other fuel gases.

1510 10-inch LONG TIP Acetylene - Oxygen 1510

6	08Z39
8	08Z40
10	08Z41
12	08Z42
14	08Z43
16	08Z44
18	08Z45

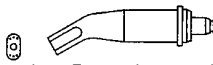


ALL SIZES \$89.90 EA

For machine and hand Cutting in hard to reach places.

1511 GOUGING Acetylene - Oxygen 1511

13	15X14
19	15X15
25	15X16

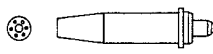


ALL SIZES \$31.14 EA

Medium preheat. For gouging, removing defective welds.

1512 HIGH SPEED Acetylene - Oxygen 1512

31	08Z70
43	08Z23
52	08Z24
63	08Z25
76	08Z26
94	08Z28
113	08Z62

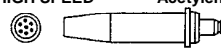


OBSOLETE

Medium preheat For machine cutting with medium pressure acetylene only.

1514 HIGH SPEED Acetylene - Oxygen 1514

40	08Z71
60	08Z72
80	08Z73

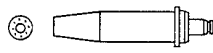


ALL SIZES \$20.00 EA

Heavy preheat. For machine cutting with low or medium pressure acetylene.

1515 GENERAL Propane - Oxygen 1515

4	08Z85
6	08Z86
8	08Z87
10	08Z88
12	08Z89
16	65Z12
18	65Z13
20	65Z14




ALL SIZES \$23.43 EA

One piece gouging tip for use with propane and other fuel gases.

1516 TRIMMING Acetylene - Oxygen 1516

4	65Z22
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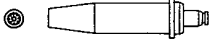


ALL SIZES \$65.90 EA

Medium preheat. For machine cutting. One piece high speed for use with propane and other fuel gases.

1519 HIGH SPEED Propane - Oxygen 1519

40	08Z70
60	08Z23
80	08Z24
100	08Z25
147	08Z26




OBSOLETE

For special cutting and trimming operations, particularly in shipyards.

1520 GOUGING Propane - Oxygen 1520

13	15X33
19	15X34
25	15X35




ALL SIZES \$49.30 EA

Light preheat. One piece tip for general cutting with propane or other fuel gases.

1523 FIN WASHING Acetylene - Oxygen 1523

13	65Z37
25	15X50
*25.....	65Z53




OBSOLETE

Fin washing nozzles. For use with C-62 torch.

*Has deep bore cutting orifice and no spud. Removes metal faster than 15X50.

1524 FIN WASHING Propane - Oxygen 1524

13	15X65
25	15X51
*25.....	15Z67



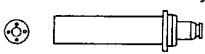
OBSOLETE

Fin washing nozzles. For use with C-62 torch.

*Has deep bore cutting orifice and no spud. Removes metal faster than 15X51.

1526 RIVET PIERCING Acetylene - Oxygen 1526

25	65Z40
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OBSOLETE

For rivet head removal and rivet piercing. Provides a low velocity oxygen stream.