



Replacement Parts Suitable For: LINCOLN ELECTRIC® –

Lincoln® Style "K" Series Self-Shielded Flux Cored Welding Guns and Replacement Parts



SELF SHIELD FLUX CORE GUN – STANDARD FEATURES

- Economical replacement components including liner
 - Wide variety of wire sizes
 - Easy field repair
 - Adapter kits available for most models of feeders
- Adapter kits are available for other brands and models of Wire Feeders.

Please Consult Parts List for proper components for your selected wire size

AEC 1150 Self Shield Flux Core Gun

Order PART NO.	Lincoln® Ref. No.	Unit Price
1150-10	K115-1	\$230.00 EA
1150-15	K115-2	\$270.00 EA
1150-25	-	\$385.00 EA

WIRE SIZES:

5/64", 3/32", 7/64" and .120
Set up for LN7, LN8, LN9, and LN25 Wire Feeders
25 ft. Cable assembly, assembled upon request

NOTE: For best operation all 1150 flux core guns for 3/32" and larger wire sizes will be shipped with the 13-443-25 25° gooseneck as standard.



450 amps / 60% duty cycle

AEC 1260 Self Shield Flux Core Gun

Order PART NO.	Lincoln® Ref. No.	Unit Price
1260-10	K126-1	\$198.00 EA
1260-15	K126-2	\$231.00 EA

WIRE SIZES:

1/16", .068, 5/64" and 3/32"
Set up for LN7, LN8, LN9, and LN25 Wire Feeders



360 amps / 60% duty cycle

AEC 2640 Self Shield Flux Core Gun

Order PART NO.	Lincoln® Ref. No.	Unit Price
2640-8	K264-8	\$180.00 EA
2640-10	K361-10	\$204.00 EA
2640-15	-	\$235.00 EA

WIRE SIZES:

1/16", .068, 5/64" and 3/32"
Set up for LN22, and LN23 Wire Feeders



360 amps / 60% duty cycle

15 ft. Cable assembly, assembled upon request

ORDER PART NO.	UNIT PRICE	REF: New Lincoln #	DESCRIPTION	TIP I.D.	CONTACT TIPS
PXT12011-045	\$0.98 EA	-	Contact tip .045	.054	<p>5/16 - 18 Thd. 7/8" (Used with K112 & K113)</p>
PXT12011-1/16	\$0.98 EA	KP2086-2	Contact tip 1/16"	.078	
PXT12011-068	\$0.98 EA	KP2086-1	Contact tip .068	.083	
PXT12011-5/64	\$0.98 EA	KP2086-4	Contact tip 5/64"	.093	
PXT12011-3/32	\$0.98 EA	KP2086-3	Contact tip 3/32"	.108	
PXT12011-7/64	\$0.98 EA	-	Contact tip 7/64"	.125	
PXT12236-1/16	\$1.29 EA	-	Contact tip 1/16"	.078	<p>3/8 - 16 Thd. 3/4" (Used with K-114 & K-289 Late Model)</p>
PXT12236-068	\$1.29 EA	-	Contact tip .068	.083	
PXT12236-072	\$1.29 EA	-	Contact tip .072	.087	
PXT12236-5/64	\$1.29 EA	KP2088-3	Contact tip 5/64"	.093	
PXT12236-3/32	\$1.29 EA	KP2088-2	Contact tip 3/32"	.109	
PXT12236-7/64	\$1.29 EA	KP2088-4	Contact tip 7/64"	.125	
PXT12236-120	\$1.29 EA	KP2088-1	Contact tip .120	.136	
PXT12236-1/8	\$1.29 EA	-	Contact tip 1/8"	.140	
PXT14050-035	\$1.21 EA	-	Contact tip .035	.044	<p>5/16 - 18 Thd. 1-1/8" (Used with K126 & K264)</p>
PXT14050-045	\$1.21 EA	-	Contact tip .045	.054	
PXT14050-052	\$1.21 EA	-	Contact tip .052	.063	
PXT14050-1/16	\$1.21 EA	KP2100-2	Contact tip 1/16"	.078	
PXT14050-068	\$1.21 EA	-	Contact tip .068	.083	
PXT14050-072	\$1.21 EA	KP2100-1	Contact tip .072	.087	
PXT14050-5/64	\$1.21 EA	KP2100-4	Contact tip 5/64"	.093	
PXT14050-3/32	\$1.21 EA	KP2100-3	Contact tip 3/32"	.108	
PXT14050-7/64	\$1.21 EA	-	Contact tip 7/64"	.125	
PXT14050-1/8	\$1.21 EA	-	Contact tip 1/8"	.138	
PXT14050-2-052	\$4.70 EA	XL	Contact tip .052	.063	<p>5/16 - 18 Thd. 2" (Used with K126 & K264)</p>
PXT14050-2-1/16	\$4.70 EA	XL	Contact tip 1/16"	.078	
PXT14050-2-068	\$4.70 EA	XL	Contact tip .068	.083	
PXT14050-2-072	\$4.70 EA	XL	Contact tip .072	.087	
PXT14050-2-5/64	\$4.70 EA	XL	Contact tip 5/64"	.093	
PXT14050-2-3/32	\$4.70 EA	XL	Contact tip 3/32"	.108	
PXT14050-2-7/64	\$4.70 EA	XL	Contact tip 7/64"	.125	
PXT14050-2-1/8	\$4.70 EA	XL	Contact tip 1/8"	.138	
PXT14050-23/4-052	\$5.80 EA	XL	Contact tip .052	.063	<p>5/16 - 18 Thd. 2-3/4" (Used with K126 & K264)</p>
PXT14050-23/4-1/16	\$5.80 EA	XL	Contact tip 1/16"	.078	
PXT14050-23/4-068	\$5.80 EA	XL	Contact tip .068	.083	
PXT14050-23/4-072	\$5.80 EA	XL	Contact tip .072	.087	
PXT14050-23/4-5/64	\$5.80 EA	XL	Contact tip 5/64"	.093	
PXT14050-23/4-3/32	\$5.80 EA	XL	Contact tip 3/32"	.108	
PXT14050-23/4-7/64	\$5.80 EA	XL	Contact tip 7/64"	.125	
PXT14050-23/4-1/8	\$5.80 EA	XL	Contact tip 1/8"	.138	
PXT14050-3-052	\$5.50 EA	XL	Contact tip .052	.063	<p>5/16 - 18 Thd. 3" (Used with K126 & K264)</p>
PXT14050-3-1/16	\$5.50 EA	XL	Contact tip 1/16"	.078	
PXT14050-3-068	\$5.50 EA	XL	Contact tip .068	.083	
PXT14050-3-072	\$5.50 EA	XL	Contact tip .072	.087	
PXT14050-3-5/64	\$5.50 EA	XL	Contact tip 5/64"	.093	
PXT14050-3-3/32	\$5.50 EA	XL	Contact tip 3/32"	.108	
PXT14050-3-7/64	\$5.50 EA	XL	Contact tip 7/64"	.125	
PXT14050-3-1/8	\$5.50 EA	XL	Contact tip 1/8"	.138	
PXT14157-1/16	\$1.74 EA	KP2103-2	Contact tip 1/16"	.078	<p>3/8 - 16 Thd. 1-1/8" (Used with K115)</p>
PXT14157-068	\$1.74 EA	-	Contact tip .068	.083	
PXT14157-072	\$1.74 EA	KP2103-1	Contact tip .072	.087	
PXT14157-5/64	\$1.74 EA	KP2103-5	Contact tip 5/64"	.093	
PXT14157-3/32	\$1.74 EA	KP2103-4	Contact tip 3/32"	.109	
PXT14157-7/64	\$1.74 EA	KP2103-6	Contact tip 7/64"	.125	
PXT14157-120	\$1.74 EA	KP2103-3	Contact tip .120	.136	
PXT14157-1/8	\$1.74 EA	-	Contact tip 1/8"	.140	

NOZZLES

ORDER PART NO.	UNIT PRICE	REF: New Lincoln #	DESCRIPTION	TIP I.D.	NOZZLES
PXS12691-1	\$8.89 EA	KP1965-1	5/8 - 11 Thd.	.312"	<p>5/8 - 11 Thd. 2-3/4" Insulated nozzle 2-3/4" stickout (Used with K115)</p>
PXT10575	\$2.95 EA	KP2085-1	1-5/32"	.650"	
PXS13358	\$7.49 EA	KP1971-1	5/8 - 11 Thd.	.313"	<p>5/8 - 11 Thd. 1.560" Insulated nozzle (Used with K115)</p>
PXT10575XL	\$6.95 EA	None	1-5/32"	.630"	
PXS17217-1	\$8.78 EA	KP1995-1	1/2 - 13 Thd.	.312"	<p>1/2 - 13 Thd. 1.850" Insulated nozzle 2" stickout (Used with K126 and K264)</p>
PXT12315	\$10.20 EA	KP2090-1	1/2 - 13 Thd.	.312"	
PXT10575-875	\$2.95 EA	None	1-5/32"	7/8"	<p>1-5/32" 7/8" Flux nozzle (Used with K231)</p>
PXS15900	\$7.95 EA	KP1987-1	1/2 - 13 Thd.	.313"	

THREAD PROTECTOR

ORDER PART NO.	UNIT PRICE	REF: New Lincoln #	DESCRIPTION
PXT12313	\$1.75 EA	KP2089-1	1/2 - 13 Thd. Thread Protector (Used with K126 and K264)

SIWS is in no way affiliated with PROFAX or LINCOLN ELECTRIC®. The parts advertised for sale are not genuine LINCOLN ELECTRIC® parts, but are parts made for and by PROFAX. References to PROFAX and LINCOLN ELECTRIC® machines, torches and numbers are for your convenience only. We reserve the right to substitute genuine LINCOLN ELECTRIC® parts WELDING PRODUCTS parts in place of PROFAX parts.