

# PEDESTAL SPOT WELDER – 25 KVA ROCKER ARM & 50 KVA PNEUMATIC LINEAR DESCENT



## AP Automation Pedestal Spot Welders

- Solid State controls
- Variable throat depth: 6" - 17-1/4"
- Water-Cooled
- Standard Arms included
- Heavy Duty Chassis
- One Year Warranty
- 50% Duty Cycle
- 230/460 V Single Phase
- Stroke: 2" - 4" (depending on throat depth)

Part No. 658251031  
Call for Price

**25 KVA PNEUMATIC  
ROCKER ARM  
487 lb**

Adjustable tip pressure (by air pressure)

**1700 lbs. Capacity  
Welding Capacity:**  
Sheet Metal 6 ga. to 6 ga.  
Rod Diameter 5/8" to 5/8"  
**Input Power:** Single Phase  
230 V. 150 Amp Fuse  
460 V. 70 Amp Fuse

**Maximum electrode force @  
250 PSI: 250 daN**

208/230V Part No. 659501022  
460V Part No. 659501023  
Call for Price

**50 KVA PNEUMATIC LINEAR  
DESCENT  
562 lb**

Adjustable tip pressure (up to 300 lbs. downward force)

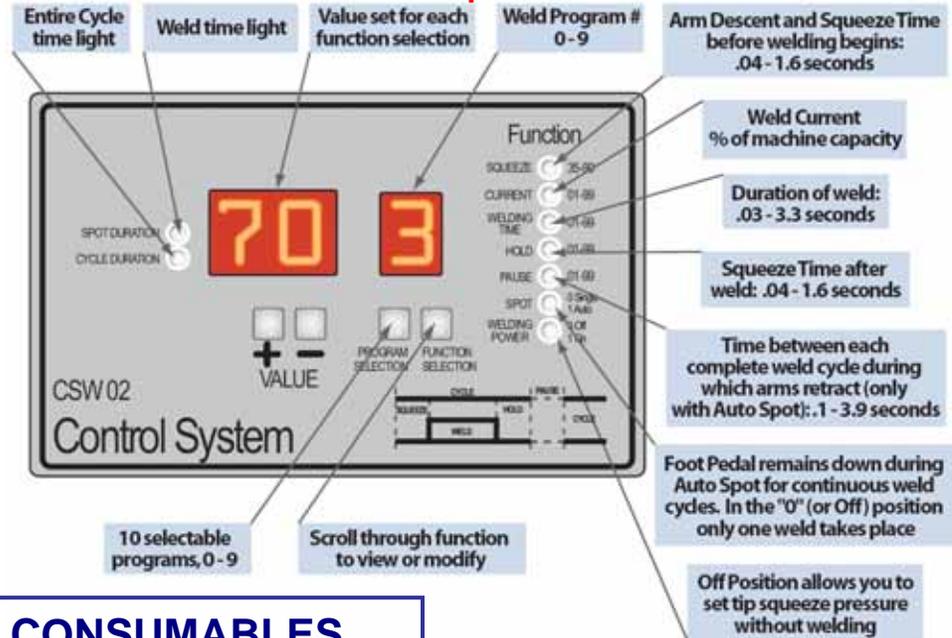
**3800 lbs. Capacity  
Welding Capacity:**  
Sheet Metal 1/4" to 1/4"  
Rod Diameter 5/8" to 5/8"  
**Input Power:** Single Phase  
230 V. 250 Amp Fuse  
460 V. 125 Amp Fuse

**Maximum electrode force  
@ 100 PSI: 570 daN**

FOOT SWITCH

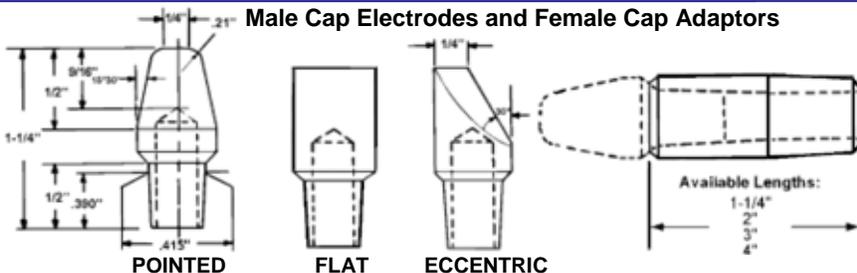
FOOT SWITCH

### Control Panel for Pneumatic Spot Welders

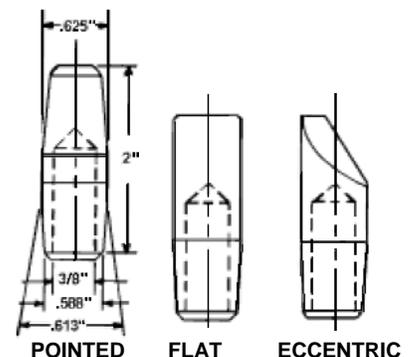


## SPOT WELDER CONSUMABLES

### Male Cap Electrodes and Female Cap Adaptors



### 2" Straight Electrodes with Tapered Shanks



### swivel electrodes

Swivel electrodes are used to prevent marking ("O" Ring Type provides superior cooling). Both types are 2" long, available in 7/8", 1", and 1-1/4" diameters.



"O" Ring Type



Blind Type

CALL FOR PART NUMBERS AND PRICES FOR THESE AND OTHER CONSUMABLES AND ACCESSORIES