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PLASMA CUTTING

Replacement Parts

Suitable For

ESAB® (L-TEC® / Linde®)

Torch Model Power Supply Model

PT-19XLS

**ESP-200, PCM-150,
DEUCE-11, DEUCE
PACK 150**

Diffuser
T-2268 50A
T-2269 100-600A
PX22496 Rev., 100-600A

Electrode
T-1252 (34086XL) O₂/Ni / Air
PX22196 400A, O₂, Ni, Air, H-35

Nozzle Assembly
T-2271 250A
T-2272 360A
PX22195 400-450A
PX22401 600A

T-2345 Shield Retainer

Shield
T-2346 50A
T-2266 100-250A
T-2267 250-600A

T-2347 Nozzle Retainer Cup

Nozzle Tip
T-1720 50A
T-1717 100A
T-1718 150A
T-1719 200A

Nozzle Base
T-1721 50A
T-1722 100-200A

T-2351 Insulator Assembly

T-2349 Electrode Holder

Gas Baffle

T-322 50-200A
T-2019 250-600A, 8 Holes
PX22194 400A, O₂

T-323 CCW
T-2350 8 Holes, CCW

T-3422 Torch Body

ADDITIONAL ITEMS NOT SHOWN

T-2352 Handle	T-1255 O-Ring	T-1953 O-Ring
T-1257 O-Ring	T-747 O-Ring	T-1337 Sleeve

Suitable For

ESAB® (L-TEC® / Linde®)

Torch Model Power Supply Model

PT-20AM

ESP-100I, PCM-150 / 875 / 1125

Heat Shield
T-1314 70/100 Amp
T-1315 50 Amp

Tip
T-1316 50 Amp
T-1317 70 Amp
T-1318 100 Amp

T-1321 Insulator

T-1322 Baffle Tube

T-1323 Electrode Adaptor

T-1320 Electrode

T-1324 Electrode Seat

T-1325 Torch Body

REQUIREMENTS:
Gas: Air
Pressure: 85 psi
Flow: 305 scfh

Optimum Cutting Speeds on Mild Steel 100 Amps

ADDITIONAL ITEMS NOT SHOWN

T-575 17' Leads Assy
T-576 25' Leads Assy
T-587 50' Leads Assy
T-572 Torch Assy, 50' without rack
T-1985 Wrench

Suitable For

ESAB® (L-TEC® / Linde®)

Torch Model Power Supply Model

PT-23/27

PCM-875/1125

T-1986 Stand-off Guide

Shield
T-1258 (PT-23)
T-1307 (PT-27)

ITEM NOT SHOWN
T-2018 Guard, Shield

Hand Torch
T-1265 (PT-23)
Torch Body
T-1309 (PT-27)

Nozzle
T-1260 30 Amp
T-1261 50-70 Amp
T-1262 80 Amp.
T-057 Gouging

Electrode
T-1264 Standard
PX33366XL Extended Life

T-1306 O-Ring

T-1259 Retaining Nut (PT-23)

T-1263 Swirl Baffle

PX558003032 Seat Assembly (or use old style)
T-1310 Old Style Seat
Old style - Requires T-1308 Pin

T-1308 Valve Pin (PT-27) for old style T-1310

Cutting Speeds for Steel

REQUIREMENTS:
PT-23
Gas: Air
Pressure: 60 psi
Flow: 4.1 scfh
PT-27
Gas: Air
Pressure: 60 psi (4.8 BAR)
Flow: 250 scfh (120 lpm)

ACCESSORIES Suitable For

ESAB® (L-TEC® / Linde®)

Torch Model Power Supply Model

PT-23/27

PCM-875/1125

T-1040 Handle w/Switch

ITEM NOT SHOWN
T-1319 Insulator
T-1326 Boot
T-1327 Strain Relief

T-1266 Handle

T-1267 Switch Band

T-1179 Switch

T-1268 Flex Support

Complete Assembly

T-2331 25', w/plug (PT-23) n.s.	T-1278 25', w/plug (PT-23)
T-2332 50', w/plug (PT-23) n.s.	T-1279 50', w/plug (PT-23)
T-1987 25', w/ring (PT-27) n.s.	T-2340 25', w/ring (PT-27)
T-2333 50', w/ring (PT-27) n.s.	T-2341 50', w/ring (PT-27)
T-2334 25', w/plug (PT-27) n.s.	T-2908 25', w/plug (PT-27)
T-2335 50', w/plug (PT-27) n.s.	T-2909 50', w/plug (PT-27)

Leads Assembly

Power Cable T-1269 25' T-1270 50'	Sheath T-1271 25' T-1272 50'	Control Cable T-1273 25' T-1274 50'	Plug T-1187
Pilot Arc Lead			Plug T-1277
T-1275 25', w/Plug (PT-23)	T-1276 50', w/Plug (PT-23)	T-2337 50', w/ring (PT-27)	T-2910 25', w/plug (PT-27)
T-2336 25', w/ring (PT-27)	T-2911 25', w/plug (PT-27)		

n.s. = not shown