

**\$** FOR PRICE LISTING  
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# PLASMA CUTTING

Replacement Parts

## Suitable For HYPERTHERM

Torch Model	Power Supply Model
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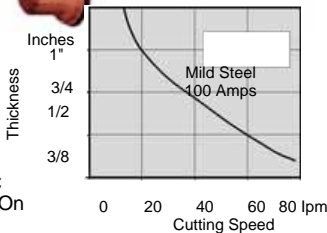
PAC 135	POWERMAX 1100™
T-2237* Hand Shield	T-2241* Retaining Cap, 40 Amp
T-2238* Machine Shield	T-2240* Retaining Cap
T-2239 Deflector	T-2246* Electrode
	T-2247 Electrode, Extended
	T-2245 Swirl Ring
	T-2531 Nozzle, 80 Amp
	T-2530 Nozzle, 40 Amp
	T-2527 Tip Spring
	T-2532 Nozzle, Extended
	T-2533 Nozzle, 80 Amp
	T-2534 Nozzle, 40 Amp
	T-2535 Nozzle, 100 Amp
	T-2536 Nozzle, 125 Amp
	T-2537 Nozzle, 150 Amp
	T-2538 Nozzle, 200 Amp
	T-2539 Nozzle, 250 Amp
	T-2540 Nozzle, 300 Amp
	T-2541 Nozzle, 400 Amp
	T-2542 Nozzle, 500 Amp
	T-2543 Nozzle, 600 Amp
	T-2544 Nozzle, 800 Amp
	T-2545 Nozzle, 1000 Amp
	T-2546 Nozzle, 1250 Amp
	T-2547 Nozzle, 1500 Amp
	T-2548 Nozzle, 2000 Amp
	T-2549 Nozzle, 2500 Amp
	T-2550 Nozzle, 3000 Amp
	T-2551 Nozzle, 4000 Amp
	T-2552 Nozzle, 5000 Amp
	T-2553 Nozzle, 6000 Amp
	T-2554 Nozzle, 8000 Amp
	T-2555 Nozzle, 10000 Amp

**ITEMS NOT SHOWN**

- T-2344\* Nozzle Gouging
- T-2343\* Gouging Shield
- T-537\* Hand Torch
- T-2528\* Machine Torch

**REQUIREMENTS**

- Gas: Air, Nitrogen
- Pressure: 65 psi
- Flow: 6,7 scfm

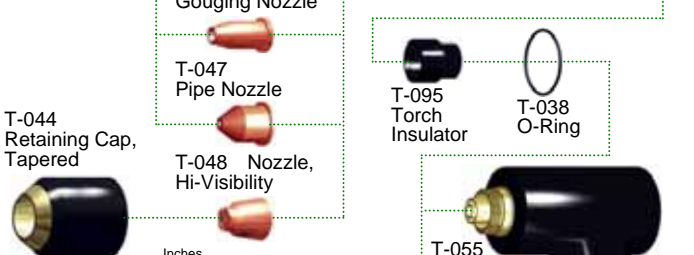


Our unique nozzle design for the PAC 135 torch features a reusable spring. On the current OEM parts, the springs are locked onto the nozzle and are thrown away every time the nozzle is changed. Now you can order the 40 Amp, 80 Amp or extended nozzles and springs under separate part numbers and change the spring from nozzle to nozzle, saving the cost of the spring on every new nozzle changed. Please use our T-2527 separately for whichever nozzle you

## Suitable For HYPERTHERM

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PAC 140	MAX40®, HT40®
T-050 Nozzle, Extended	T-054 Electrode, Extended
T-046 Nozzle, Machine	T-053 Electrode, Nitrogen
T-043 Retaining Cap	T-051 Swirl Ring
T-045 Nozzle, Hand	T-052 Electrode, Air
T-096 Gouging Nozzle	T-095 Torch Insulator
T-047 Pipe Nozzle	T-038 O-Ring
T-048 Nozzle, Hi-Visibility	T-055 Torch W/Handle
T-044 Retaining Cap, Tapered	T-056 Machine Torch



**REQMT'S**

- Gas: Air, Nitrogen
- Pressure: 60 psi
- Flow: 4,0 scfm

## Accessories Suitable For HYPERTHERM

Torch Model	Power Supply Model
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### HAND TORCH

PAC 140	MAX40®, HT40®
T-055	T-1040 Handle W/Switch
T-684 Lead Insulator (2)	T-700 Sheathing, Hand
T-1039 Splice (2)	T-694 Leads, 25' Shielded
T-701 Control Cable	T-695 Leads, 35' Shielded
	T-696 Leads, 50' Shielded
	T-697 Leads, 25' Hand
	T-698 Leads, 50' Hand

Items in common with Machine Torch are shown below

### MACHINE TORCH

T-056	T-679 Lead Insulator	T-699 Shielded Braid, Mach
T-685 Lead, Power, 25'	T-686 Lead, Hi-Frequency, 25'	
T-687 Lead, Power, 35'	T-688 Lead, Hi-Frequency, 35'	
T-689 Lead, Power 50'	T-690 Lead, Hi-Frequency, 50'	
	T-681 Insulator Sleeve w/o Rack	
	T-682 Positioning Sleeve, 10" Rack	
	T-683 Positioning Sleeve, 18" Rack	

**ITEMS NOT SHOWN**

- T-644 Switch
- T-704 \*Mach Torch w/25' Leads
- T-705 \*Mach Torch w/50' Leads
- T-706 Mach Torch w/ 25' Leads
- T-707 Mach Torch w/50' Leads
- T-709 Hand Torch w/50' Leads
- T-994 Silicone Grease

## Suitable For HYPERTHERM

Torch Model	Power Supply Model
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T60™, T60M™, T80™, T80M™, T100™, T100M™	POWERMAX 1000™, 1250™, 1650™
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T-3725 Shield, Hand, 40 - 80 Amp	T-3727 Shield Cap 40 - 80 Amp	T-3730 Electrode 40 - 80 Amp	T-3731 Swirl Ring 40 - 80 Amp
T-3726 Shield Machine, 40 - 80 Amp			
T-3732 Shield, Gouging			
T-4132 Shield, Hand, 100 Amp	T-4133 Shield Cap 100 Amp	T-4164 Electrode 100 Amp	T-4135 Swirl Ring 100 Amp
T-4137 Shield, Machine, 100 Amp			
T-3737 *Deflector			
		T-3889 *Nozzle, Extended, 40 Amp	T-4572 *Nozzle, Extended, 60 Amp
		T-3892 *Nozzle, Extended, 80 Amp	T-4138 *Nozzle, Extended, 100 Amp

\*Note: Be sure to maintain a work-to-torch cutting distance of 3/16" when using a "Deflector instead of a Shield" (also be sure to use an Extended Nozzle).

\*No Assembly